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<p>1 Wednesday, 30 January 2013</p> <p>2 (10.00 am)</p> <p>3 DR NEVILLE ANTHONY ARMSTRONG (on former oath)</p> <p>4 MR SHIEH: Good morning, Mr Chairman and Mr Commissioner.</p> <p>5 THE CHAIRMAN: Good morning.</p> <p>6 MR SHIEH: Dr Armstrong, thank you for coming back.</p> <p>7 THE CHAIRMAN: Before you resume, may I remind you that you</p> <p>8 continue to testify on the basis of the oath that you</p> <p>9 took at the outset.</p> <p>10 A. Thank you, sir.</p> <p>11 Examination by MR SHIEH (continued)</p> <p>12 MR SHIEH: Dr Armstrong, just to pick up on a couple of</p> <p>13 points that we touched on yesterday. It may be my fault</p> <p>14 in not following it through. Maybe it's the syndrome of</p> <p>15 a long afternoon. There is a part of the transcript</p> <p>16 that I would like to clarify with you, because I'm not</p> <p>17 sure the answer was followed through.</p> <p>18 Could I ask you to look at the transcript for</p> <p>19 yesterday, Day 25, 29 January, page 161.</p> <p>20 Dr Armstrong, could I just put you in the frame, so</p> <p>21 to speak, as to the purport of this line of reasoning,</p> <p>22 starting sometime yesterday afternoon.</p> <p>23 We had reviewed the evidence so far, and obviously</p> <p>24 I'm not pre-empting the view that the Commission is</p> <p>25 going to take at the end of the day, but the view,</p>	<p>1 people to think, "Ah, why is there no door?", is the</p> <p>2 requirement of an aft peak bulkhead in the Blue Book.</p> <p>3 A. Yes.</p> <p>4 Q. Which is the subject matter of our discussion at this</p> <p>5 particular part in the transcript. You remember the</p> <p>6 context. I'd put to you Mr Ken Lo's evidence, that he</p> <p>7 regarded the bulkhead between tank room and engine room</p> <p>8 to qualify as an aft peak bulkhead, and you have</p> <p>9 disagreed with him. Do you remember that?</p> <p>10 A. I remember that, yes.</p> <p>11 Q. You took the view that aft peak bulkhead had</p> <p>12 a particular role to play, a particular function, and</p> <p>13 you talked about the historical origin of the aft peak</p> <p>14 bulkhead and the fact that near the aft of a vessel,</p> <p>15 there could well be breaches of the ship's structure by</p> <p>16 either propeller or rudder, and in the case of Lamma IV</p> <p>17 it was the rudder which went straight up to the steering</p> <p>18 gear compartment.</p> <p>19 A. I recall that, yes.</p> <p>20 Q. Yes. So at this point, from line 14 onwards, I was</p> <p>21 putting a suggestion to you, playing the devil's</p> <p>22 advocate; I was putting to you the potential</p> <p>23 counter-argument, a counter-suggestion, against using</p> <p>24 frame 1/2 as an aft peak bulkhead.</p> <p>25 The argument would run as follows. You don't need</p>
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<p>1 a view, is that the absence of a watertight door at</p> <p>2 frame 1/2 had an important bearing or causative effect</p> <p>3 on the sinking of the vessel. I mean, we've been</p> <p>4 through this, the various scenarios. If only tank and</p> <p>5 engine flooded, but steering did not flood, then the</p> <p>6 vessel would only tilt but not sink. So the absence of</p> <p>7 the door had a rather significant effect, and that is</p> <p>8 the view that has been put forward, Dr Armstrong. Do</p> <p>9 you follow me?</p> <p>10 A. I understand, yes.</p> <p>11 Q. So the purport of this line of questioning is to see</p> <p>12 whether or not at any time in the inspection or approval</p> <p>13 process, whether or not there are any particular parts</p> <p>14 of the applicable regime, be it any rules, requirements</p> <p>15 as to aft peak bulkhead, margin line calculation,</p> <p>16 et cetera, or incline experiment or visual inspection,</p> <p>17 any chance which could have prompted those in charge to</p> <p>18 realise that, "Oh, a door is missing", contrary to some</p> <p>19 regulation, and which the fixing of a door would cure</p> <p>20 a certain problem. So we are looking at various</p> <p>21 possible scenarios where people might be prompted to</p> <p>22 realise the problem.</p> <p>23 Do you follow me?</p> <p>24 A. Yes.</p> <p>25 Q. One such area or one such requirement which might prompt</p>	<p>1 a watertight aft peak bulkhead at frame 1/2 for the</p> <p>2 reason that any potential adverse effect caused by</p> <p>3 flooding -- let's say there's a gigantic hole caused by</p> <p>4 the rudder and the whole steering gear compartment is</p> <p>5 flooded. The counter-argument is going to be it doesn't</p> <p>6 matter, because ordinary requirement of stability</p> <p>7 booklet calculation, you know, margin line immersion and</p> <p>8 all that, one-compartment flooding, 0.1L, satisfaction</p> <p>9 of those criteria would have ensured safety of the</p> <p>10 vessel.</p> <p>11 So as long as a ship, on a hypothetical</p> <p>12 one-compartment flooding scenario comprising steering</p> <p>13 gear compartment plus tank room, passed let's say the</p> <p>14 margin test and the GMT test; it's fine. So it's not</p> <p>15 a big concern that you really need a watertight bulkhead</p> <p>16 at frame 1/2, because even if no door, steering gear and</p> <p>17 tank room all flooded, as long as passed margin line</p> <p>18 test, it's fine. And in 1996, it passed. So you</p> <p>19 shouldn't really be too bothered about whether frame 1/2</p> <p>20 is watertight or not. That would be the sort of</p> <p>21 argument put against any suggestion of, "Oh, there</p> <p>22 really needs to be a watertight bulkhead at frame 1/2 to</p> <p>23 count as aft peak bulkhead".</p> <p>24 A. Yes, I understood that yesterday.</p> <p>25 Q. Right. The answer you gave is -- I made that point</p>

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<p>1 yesterday and you said, "Yes, you're correct." 2 Then I asked you: 3 "What would you say about that sort of argument, 4 which more or less eliminates the need for an aft peak 5 bulkhead?" 6 You follow the line I'm getting at? Because if that 7 argument is correct, you don't need a specific 8 requirement for an aft peak bulkhead, because the 9 general requirement as to bulkheads and 0.1L and 10 one-compartment flooding would have done the trick. 11 A. You don't need -- 12 Q. You then gave an answer about 10 per cent, et cetera, 13 which I'm not sure I entirely followed through, and I'm 14 also a bit puzzled by the earlier answer of "Yes, you're 15 correct". Because if you say, "Yes, you're correct", it 16 means that you are agreeing with that argument. But it 17 seems to me that it runs contrary to your earlier 18 rejection of the idea that the bulkhead between tank and 19 engine could qualify as an aft peak bulkhead. 20 A. My apologies for the confusion. It was a long day, as 21 Mr Chairman mentioned. 22 Q. I hope I've made my line of questioning clear and I hope 23 I've made the purpose of the question clear this time. 24 A. There's no question in my mind that there is some truth 25 in what Mr Lo has presented, that from a damage</p>	<p>1 perhaps not obvious, but I doubt it's there for 2 watertight subdivision or floodable length reasons 3 because there are already detailed requirements for 4 that. 5 Q. Yes. 6 A. So it's there for some other purpose. 7 Q. Yes. 8 A. I can only speculate as to what that purpose is, but 9 I believe one of the possible reasons is because there 10 are other flooding scenarios, such as, for example, what 11 happened with Lamma IV where the engine room and the 12 tank room were flooded, and if that happened the vessel 13 was going to sink, because there was no buoyancy in the 14 after part of the vessel at all. So in that case, the 15 aft peak would provide some buoyancy at the after end, 16 and indeed calculations show that it would have survived 17 in that condition. 18 So I think whoever wrote the original versions of 19 SOLAS were aware that there were other requirements for 20 buoyancy at the after end other than could be calculated 21 directly with the floodable length calculations. 22 Q. So in other words, satisfying floodable length 23 calculations and also -- well, basically satisfying 24 schedule 1 and schedule 3, margin line not submerged, 25 GMT, it's not the be-all and end-all?</p>
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<p>1 stability perspective, then the door perhaps was not 2 needed because you had to consider both compartments 3 flooded. But there were other requirements for having 4 a watertight bulkhead. Having an aft peak that was 5 watertight there specifically -- 6 Q. Pausing here. Pausing here. You mean having 7 a watertight aft peak bulkhead is not just for the 8 purpose of satisfying the damage stability calculations? 9 A. Correct. 10 Q. Right. Can you tell us what other self-standing 11 significance there is about a watertight aft peak 12 bulkhead? 13 A. Well, of course, sir, there's a -- well, there's 14 a requirement in the Instructions for a watertight aft 15 peak bulkhead, as I read it, in chapter II, possibly 16 section 12 under "Bulkheads". 17 Q. Yes. I think Mr Chairman actually asked for a reference 18 to that. It is actually in your first report where you 19 helpfully set out the table. I think we can quickly 20 turn that up. Expert bundle 1, the helpful table where 21 you compared the two sets of instructions. It's 22 page 421. Under the Blue Book, it's chapter II, 23 regulation 12. Under 1995, it's chapter II, 5.1 to 5.3. 24 "Peak bulkheads at both ends". 25 A. One has to ask why is that requirement there. It's</p>	<p>1 A. It's not the be-all and end-all, and why would they 2 write this requirement into the regulations if it was 3 the be-all and end-all? There was a purpose that it was 4 put in here. 5 Q. You mentioned those who write SOLAS would not have 6 included this requirement had it not served some 7 purpose. We've looked at the wording of the relevant 8 SOLAS rule yesterday. I understand that it actually has 9 been imported into the relevant Hong Kong rules. It's 10 legislation bundle 2, tab 11. Regulation AM. 11 Regulation 7. 12 A. Subparagraph (4). 13 Q. Over the page. Yes. 14 "Every such ship shall be provided with a watertight 15 after peak bulkhead and with watertight bulkheads 16 divided the space appropriated to the main and auxiliary 17 propelling machinery and boilers, if any, from other 18 spaces. Such bulkheads shall be watertight up to the 19 bulkhead deck ..." 20 So it actually reflects the language of the SOLAS 21 rule that we looked at yesterday. 22 A. Yes. 23 THE CHAIRMAN: These are the 1984 Regulations? 24 MR SHIEH: This is Cap 369AM, Ships Built On or After 25 1 September 1984.</p>

<p style="text-align: right;">Page 9</p> <p>1 THE CHAIRMAN: Thank you. 2 MR SHIEH: Mr Chairman, you can see it's originally LN 325 3 of 1991, so it is the applicable set of regulations but 4 for the fact that Lamma IV is not ocean-going. So qua 5 legislation it doesn't apply because it applies to 6 ocean-going vessels, but the point I'm going to ask 7 Dr Armstrong perhaps makes the reason why I'm bringing 8 him here. 9 THE CHAIRMAN: Yes. 10 MR SHIEH: Now, Dr Armstrong -- 11 THE CHAIRMAN: Where do we see the applicability provision 12 for this legislation? 13 MR SHIEH: It's in the old Cap 369. I think it's in the 14 text of the actual Ordinance. 15 THE CHAIRMAN: Do you have a reference? 16 MR SHIEH: We can locate that. Mr Chairman, we will look at 17 the provision in the enabling primary legislation which 18 stipulated that it is for seagoing vessels. 19 THE CHAIRMAN: Thank you. 20 MR SHIEH: Because I think it is the evidence at least of 21 the witnesses that qua legislation, the Ordinance 22 doesn't apply to local vessels. I think this what I may 23 call gap was only plugged by recent legislation, but 24 that was not done at the material time. 25 Legislation bundle, tab 5. That is the primary</p>	<p style="text-align: right;">Page 11</p> <p>1 Instructions would be helped by the description of 2 an aft peak bulkhead at regulation 7, in particular the 3 need for it to be watertight? 4 A. There are a number of requirements under subsection (4) 5 that's on the screen, for example it requires watertight 6 bulkheads at each end of the propelling machinery. It 7 doesn't say why they are needed, and those same 8 provisions are carried across into the Blue Book. Just 9 like the requirement for an after peak bulkhead is 10 carried across into the Blue Book. An interested 11 hypothetical surveyor may well question why is there 12 a need for such a bulkhead, or he may just follow the 13 regulations blindly. But whichever way he goes, there 14 is a requirement there for it. In the case of 15 machinery, as I mentioned yesterday, it's probably for 16 completely different reasons such as a fire or smoke. 17 I think it may not be obvious to some hypothetical 18 surveyors that the aft peak bulkhead is there for 19 buoyancy purposes or to restrict flooding, but 20 nevertheless there is a requirement there and they 21 should be aware of it because it's quite clearly spelled 22 out in the Blue Book. 23 Q. It's a self-standing requirement on top of reaching 24 floodable length requirements and all that? 25 A. Correct.</p>
<p style="text-align: right;">Page 10</p> <p>1 legislation. Merchant Shipping (Safety) Ordinance, 2 Cap 369. If we turn to the "Application" section, which 3 is section 3: 4 "Save as otherwise provided in this Ordinance or in 5 regulations made thereunder ..." 6 Mr Chairman, perhaps I should actually have more 7 time to reflect about the actual provisions because it 8 may well be this is actually not the one. Perhaps I'll 9 come back to that. 10 THE CHAIRMAN: Yes, please do. 11 MR SHIEH: Dr Armstrong, looking back at regulation 7 that 12 we were looking at just now at tab 11, you can see that 13 regulation 6 is the regulation about watertight 14 subdivision which was actually brought in by the Blue 15 Book and also the 1995 Instructions. 16 Regulation 7 has actually not been brought in by 17 either the Blue Book or the Instructions. 18 A. Correct. 19 Q. That is a point that you have commented on in your 20 report. 21 A. Yes. 22 Q. Be that as it may, since regulation 7 is part of the set 23 of regulations, part of which the Blue Book has 24 imported, would you think that any authority or person 25 administering let's say the Blue Book or the 1995</p>	<p style="text-align: right;">Page 12</p> <p>1 Q. Thank you. The reason I'm going into this is that 2 yesterday I took you to the wording of the Blue Book and 3 the 1995 Instructions, which we have looked at. It 4 simply says "Peak bulkheads at both ends". It doesn't 5 actually say "Watertight peak bulkheads at both ends". 6 A. No, but there would be no point in having a peak 7 bulkhead that was not watertight. 8 Q. Yes, but that is one point in favour of the view that 9 even if it doesn't expressly say "watertight", inherent 10 in the idea, it should be watertight. So that is one 11 potential argument. 12 A. Yes. 13 Q. What I am inviting you to consider is a further possible 14 argument that, "Oh, it should be watertight because the 15 hypothetical interested surveyor considering the 16 relevant regime would say to himself 'Although 17 regulation 7 has not been imported expressly by the Blue 18 Book or by the 1995 Regulations, it does form part of 19 the local legislation prevailing at the time. 20 Regulation 6 has been imported and regulation 7 21 basically follows the SOLAS rules.'" So all these would 22 inform his view as to whether or not a peak bulkhead 23 should be watertight, because regulation 7 says 24 "watertight". What do you say to that? 25 A. I'm of the same opinion as you have just expressed, yes.</p>

<p style="text-align: right;">Page 13</p> <p>1 Q. Thank you, Dr Armstrong. 2 Could we now come back to where we stopped 3 yesterday, which is your second supplemental report and 4 the calculations that were set out in the tables there. 5 Page 928. Always remembering the purport of this 6 exercise is to try to identify what I may call, loosely, 7 opportunities for spotting the problem, meaning the 8 absence of a watertight door. 9 In 1998, after ballast had been added, in a scenario 10 assuming flooding of both tank room and steering gear 11 compartment, the result is that margin line test failed, 12 as you can see in the middle. 13 A. (Witness nods). 14 Q. I just wish to recap. If the hypothetical Marine 15 inspector were to send the whole thing back and say, 16 "Sorry, you failed", if Cheoy Lee or Hongkong Electric 17 were to try to solve the problem, try to make the vessel 18 pass the margin line test -- I thought we discussed it 19 previously -- the problem is not to be solved by 20 spotting the absence of a door and adding a door there, 21 because the exercise of one-compartment flooding 22 requires you to ignore that frame 1/2 anyway. 23 A. The floodable length requirements could not be met by 24 adding a door, correct. 25 Q. Could not be met. As Mr Chairman actually indicated</p>	<p style="text-align: right;">Page 15</p> <p>1 Book requirements. 2 Q. The aft peak bulkhead? 3 A. The aft peak bulkhead. 4 Q. But not the floodable length? 5 A. But not the floodable length issue. 6 THE CHAIRMAN: When you say adding 30 per cent of the 7 previous weight, you are looking at the whole, namely 8 the lead plus the extra weight on the vessel, the 9 15 tonnes; is that right? 10 A. I am, Mr Chairman. The vessel was inclined after the 11 lead was added, and the vessel weight increased by some 12 15 tonnes, which represented about 30 per cent of the 13 lightship weight of the vessel; that is, the weight of 14 the vessel with no passengers or fuel. 15 MR SHIEH: But there is a small point about 1998 that I want 16 to pick up with you before moving to 2005. You see, in 17 1998 there is a scenario of tank room flooded with 18 watertight door. The margin line test would have been 19 passed. But the presentation of these calculations in 20 1998 would have been a paper exercise, would it, because 21 it actually doesn't involve people actually flooding the 22 compartments to see whether or not it sinks. It's 23 actually a paper exercise of calculating. 24 A. Yes, it's two hypothetical cases, usually one with the 25 vessel full of passengers and full of fuel, and another</p>
<p style="text-align: right;">Page 14</p> <p>1 yesterday, interjected, at page 166 of the transcript: 2 "The problem at this stage is the added lead." 3 A. It's the added weight of the vessel, which was more than 4 30 per cent of the previous weight, which is a very 5 large amount, in my opinion. It's not a trivial 6 increase. 7 Q. So again, thinking about a hypothetical person trying to 8 tinker with the vessel or tinker with the ballast 9 situation to make it pass the margin line test, what 10 would be the sort of thing that would occur to such 11 a person, to make it pass the margin line test? 12 Obviously you could not add the ballast, but apart from 13 that? Add less ballast, maybe? 14 A. That's quite a tricky thing to answer. Less ballast, 15 yes, would have assisted. Alternatively it is possible 16 to add buoyancy in the shape of foam or something 17 similar. Other than that, you have to start thinking of 18 major alterations to the vessel, such as putting 19 buoyancy boxes behind the transom. I have seen buoyancy 20 boxes behind the transom used to solve this problem. 21 Q. But these would not involve spotting whether there's 22 a door there and adding a door? 23 A. They would not solve the floodable length problem. If 24 a conscientious hypothetical surveyor had noticed there 25 was no door, it would have solved the section 12, Blue</p>	<p style="text-align: right;">Page 16</p> <p>1 one full of passengers with 10 per cent fuel. 2 Q. Let's say those responsible for presenting the 3 calculations in 1998 presented a set of calculations on 4 the basis of "tank room only" flooded, because they 5 assume that there's a watertight door. 6 A. Which they did. 7 Q. Which they did, actually, all throughout all these 8 years. They would see the result: "Oh, margin line test 9 passed." Would this have actually prompted anyone, or 10 should it have prompted anyone to go and check the 11 physical state of the vessel, whether or not there was 12 indeed a watertight door, bearing in mind that this is 13 actually a paper exercise? 14 A. There does seem to be a disjoint between the people in 15 the office doing the calculations and the people on the 16 ground looking at the vessel. So I suspect there would 17 be little communication between the two. 18 Q. Because the impression that we've got, the effect of the 19 evidence so far is that there was a disconnect starting 20 from 1995, failing to appreciate the absence of a door, 21 plus failing to appreciate the 0.1L requirement, so that 22 the calculations had all along been done on the basis of 23 steering gear compartment, tank room, engine room, and 24 that simply carried through. 25 A. Yes.</p>

<p style="text-align: right;">Page 17</p> <p>1 Q. Can we now turn to 2005. 2005, it's the raising of the 2 ballast. I think this point is similar, because if tank 3 room only flooded, margin line test would pass. But 4 applying the 0.1L requirement, we take tank room and 5 steering compartment together. 6 A. Tank room only would pass, but steering gear only would 7 fail, because the steering gear would have to include 8 the tank room as well. 9 Q. Yes, because -- put it this way: you can't just have 10 steering gear only. 11 A. Correct. 12 Q. If you measure steering gear, you have to bring in tank 13 room as well -- 14 A. (Witness nods). 15 Q. -- and it would fail, as in the last row of the table? 16 A. Correct. 17 Q. So the scenario as similar to the scenario in 1998, if 18 the proposal was sent back and said, "Calculations 19 failed", those at Hongkong Electric or Cheoy Lee go back 20 to the drawing board, they may think of ways of 21 addressing the floodable length problem, but could they 22 then have been alerted in some way to the absence of 23 a door, physically? 24 A. Well, if the damage stability book had been done 25 correctly, without the door, they would have seen that</p>	<p style="text-align: right;">Page 19</p> <p>1 it should be watertight, and we read on, paragraph 19: 2 "The safety standards represented by regulations and 3 the Instructions for the Survey of launches and vessels 4 for guidance represent a minimum acceptable safety 5 standard. There can be no leeway or flexibility in 6 minimum standards. Consequently most prudent engineers 7 would carefully consider the risk associated with 8 designing to the minimum standard, especially when it 9 was intended to carry a large number of passengers. 10 In particular I note that many craft have been lost 11 owing to aft watertight doors being left open or 12 omitted, and this fact is widely known in the industry. 13 Several examples known to me and covering the past 14 100 years are the loss of Lusitania ..." 15 And then a number of vessels which have been lost 16 over the years because of the absence of an aft 17 watertight door, as recent as Costa Concordia in 2012, 18 which we can see at the end of paragraph 20. 19 "It is because of the risk associated with 20 watertight doors that the international regulatory body, 21 the International Maritime Organization IMO, specifies 22 strict requirements for watertight doors for seagoing 23 ships, including that they have remote indication and 24 alarms in the wheelhouse, remote operation from the 25 wheelhouse, and be of sliding construction that they can</p>
<p style="text-align: right;">Page 18</p> <p>1 there was a floodable length issue and then they would 2 have had to decide what to do about it. And I'm sure 3 they would realise that putting a door on would not 4 work. 5 Q. Because even the door is there, floodable length, 6 0.1L requirement, requires them to disregard that 7 bulkhead -- 8 A. Exactly, yes. 9 Q. -- for the purpose of ascertaining floodable length. 10 A. Yes. 11 Q. Or the length of the hypothetical compartment that they 12 need to flood. 13 A. Yes. 14 Q. Thank you. 15 A. We've heard that they were aware of the 10 per cent L 16 requirement, so I'm sure they would pick that up. 17 Q. Could I ask you then to look at your second supplemental 18 report, under the section "Regulatory Standards and 19 watertight doors". We are moving away from intricate 20 matters about calculation, submersion of margin line. 21 We are talking about general concepts of standards and 22 the need for doors to be watertight, because this seems 23 to be what this section addresses. 24 A. Yes. 25 Q. It in a way links up with the aft peak bulkhead, whether</p>	<p style="text-align: right;">Page 20</p> <p>1 be closed against the force of incoming water. Hinged 2 doors are not permitted. 3 I am surprised and disappointed that a vessel 4 designed for and operating with over 200 passengers can 5 be accepted with a watertight door removed when it 6 appears that it was originally designed to have one, 7 whether or not it was required under the regulations 8 when it was built." 9 I have in mind a particular line of thinking which 10 I want to put to you, on which I wish to invite your 11 comment in light of what you have said here. It may be 12 said by way of ex post facto justification -- indeed it 13 has been so attempted -- margin line calculations passed 14 in 1996, even if you merge steering and tank. There may 15 be a departure from the plans because of the absence of 16 a door, but if we fall back on margin line calculations, 17 all passed. So this idea of a watertight door: not so 18 important, or really redundant, or can be departed from. 19 Even though Blue Book says so, we can do away with it. 20 Even though the rules say so. 21 So what do you say to that sort of mentality, in the 22 light of what you have said here about standards being 23 only of minimum standard and in light of the fact that 24 history tells us that so many vessels have been lost 25 because of the absence of a watertight bulkhead at the</p>

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<p>1 aft?</p> <p>2 A. Certainly when I started work as a young naval 3 architect, as a consultant, I was aware straightaway of 4 issues with watertight doors and vessels being lost. 5 One of those vessels, as I mentioned there, was a vessel 6 that had been designed by the company I was working for. 7 Q. Which one is that? 8 A. Called Sedco Helen, mentioned in the -- 9 Q. Which is the fourth line. Sedco Helen in 1970. 10 A. I don't need to go into the accident, but the fact is 11 the vessel had been undergoing maintenance in Singapore 12 and, to assist with that maintenance, they had removed 13 a watertight door so they could readily move through the 14 compartment whilst they did their work. 15 Q. People can move in and out just by walking through the 16 access door, rather than go up to the deck and down 17 again? 18 A. And they had cables running through the opening. When 19 they had finished their renovation work, they decided 20 they wouldn't put the door back. Unfortunately the 21 vessel only a few days later I think wrapped a cable 22 around the propeller -- it was manoeuvring alongside 23 an oil rig -- and put a hole in the tank room. The 24 vessel subsequently flooded, and because there was no 25 door on the opening, which it was required to have, the</p>	<p>1 a sliding watertight door, because of the risk of the 2 pressure of water, meaning you couldn't open -- or 3 close, I should say -- couldn't close a hinged door, but 4 you can close a sliding door. 5 That requires, as I've said in my text, that it be 6 capable of being operated from the wheelhouse and it has 7 alarms to tell the master that it's open or closed, and 8 alarms at the side so people don't get crushed. The 9 regulations are really very strict for sliding 10 watertight doors on ocean-going vessels, for reasons 11 that they need to be closed at all times. 12 I should say, although it's not written here, that 13 IMO has a requirement that the door has a label on it 14 saying, "To be kept closed at sea at all times". Indeed 15 that's the case with hinged doors in Australia and in 16 the UK that such a notice is displayed. I'm not sure 17 that a notice has a lot of practical effect, but at 18 least it is brought to people's attention. 19 So from my perspective, if you are in this industry, 20 you know that an opening should have a watertight door 21 on it, particularly at the after end of the vessel, 22 which is why I wrote paragraph 22, because I felt that 23 that was just generally accepted as part of naval 24 architecture. 25 The arguments as to whether it was needed under</p>
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<p>1 vessel sank. 2 So I was intimately aware that these problems do 3 happen and that a watertight door is extremely 4 important. 5 Since that time, I have been involved -- 6 Q. Can you pause here. Would incidents of this nature be 7 widely known to people monitoring harbour safety or ship 8 safety? 9 A. Widely known, and indeed you can read about the Sedco 10 Helen on the internet today, because incidents like this 11 are seen as being -- 12 Q. Alarm bells? 13 A. Yes, indeed. Important to bring to people's attention. 14 I think that -- if I remember rightly, there are 15 newspaper cuttings for Sedco Helen available on the 16 internet. 17 Q. Sorry, going back to your being intimately aware of the 18 need for -- of this incident, and what -- following on? 19 A. Yes, there was a recent incident in which I was involved 20 where we had designed a vessel to operate strictly 21 within the state of Western Australia, and the owner 22 decided that he wanted it to go to Papua New Guinea, 23 which becomes an international voyage. Our local 24 regulations allow hinged doors, but seeing as it had to 25 go to Papua New Guinea, it was required to have</p>	<p>1 floodable length -- that's why I wrote the very last 2 part of that section 22. 3 Q. This is the part "whether or not it was required ..."? 4 A. "... under the regulations when it was built", yes. 5 Q. What do you say about this mindset, "As long as I do the 6 regulations, I'm fine"? What do you think about this 7 sort of mentality? 8 A. I spoke to a colleague before I came up to Hong Kong who 9 has been involved in ship safety on both a local 10 Australian scene and internationally, and he knew 11 nothing about this particular incident other than he had 12 read something about it in the newspaper. He said to 13 me, "My advice is check the watertight door." And 14 I said, "Yes, I'm aware of that issue." So that was his 15 first reaction: "Check there's a watertight door." Not 16 "Check floodable length", you understand; "Check there 17 is a watertight door". 18 Q. Thank you, Dr Armstrong, for that. 19 A. You asked me what would I say about people who -- 20 I understand you asked me about people who would design 21 a vessel without the watertight door. Having thought 22 about that, I would respond that the vessel was designed 23 with a watertight door, and indeed the original plans 24 for the sister ship, which I understand was built 25 previously, did have a watertight door, according to the</p>

<p style="text-align: right;">Page 25</p> <p>1 plans that were submitted.</p> <p>2 Q. I know. Looking at the plans, on one view they were</p> <p>3 designed to have a watertight door. But on another</p> <p>4 view, it was actually not intended to have a watertight</p> <p>5 door and it was a mistake.</p> <p>6 You know there is an issue as to whether or not it</p> <p>7 was truly intended to have a watertight door. Because</p> <p>8 the sister ship may be designed to have one, but there</p> <p>9 is a suggestion that Lamma IV was actually intended</p> <p>10 as --</p> <p>11 A. Oh, yes, I understand that. But my point is, Mr Shieh,</p> <p>12 that the original ship from the original designer, the</p> <p>13 Chinese-built ship -- I've forgotten the name -- appears</p> <p>14 to have been designed to have a watertight door. So the</p> <p>15 designer's intention was it had a watertight door. And</p> <p>16 I believe the first ship was built with a watertight</p> <p>17 door.</p> <p>18 THE CHAIRMAN: That being Eastern District, I think.</p> <p>19 A. Thank you, that's correct.</p> <p>20 MR SHIEH: Which was the sister ship the plans of which were</p> <p>21 subsequently shown to Mardep when they tried to expedite</p> <p>22 the process, which we saw yesterday?</p> <p>23 A. Indeed. I do not know for certain that vessel was built</p> <p>24 with a watertight door, but the plans certainly show it</p> <p>25 with a watertight door. So the designer's intention</p>	<p style="text-align: right;">Page 27</p> <p>1 should be there. One has to ask, why build the vessel</p> <p>2 with the bulkhead? It serves no structural purpose. It</p> <p>3 serves no real purpose that I can think of.</p> <p>4 Q. If it has a hole in there?</p> <p>5 A. If there's a hole in it.</p> <p>6 Q. Thank you. I have been kindly reminded by</p> <p>7 Mr Beresford -- because yesterday we discussed the</p> <p>8 question of whether or not there may be some</p> <p>9 requirements to submit as-built drawings after the</p> <p>10 vessel had been built. My attention was drawn to</p> <p>11 a requirement in the specification. Can we have a look</p> <p>12 at marine bundle 10, page 3307. This is the tender</p> <p>13 specification. If you look at page 3304 first, the</p> <p>14 cover sheet:</p> <p>15 "Tender Specification for One 28M Aluminium/GRP</p> <p>16 Passenger Launch for The Hongkong Electric Co Ltd.</p> <p>17 Cheoy Lee Shipyards ... 1994."</p> <p>18 That's the tender that was put in. It's really</p> <p>19 clause 9 at page 3307:</p> <p>20 "All important working drawings together with</p> <p>21 stability and floodable length calculations, et cetera</p> <p>22 to be submitted to Mardep ...</p> <p>23 Upon completion of the vessel, two copies each of</p> <p>24 necessary 'As Fitted' drawings to be provided as</p> <p>25 follows ..."</p>
<p style="text-align: right;">Page 26</p> <p>1 I think was quite clear.</p> <p>2 Q. Let's test that further. Let's say on the scenario,</p> <p>3 let's say if it is found that as far as the Lamma IV is</p> <p>4 concerned, the intention was actually to have no</p> <p>5 watertight door, so when Mardep spots the absence of</p> <p>6 a watertight door as built, it raised the problem with</p> <p>7 the builder and they say, "Oh, the plans were a mistake.</p> <p>8 We actually want a vessel with a bulkhead there, but</p> <p>9 with a hole. It passed all the calculations criteria,</p> <p>10 except that there is now a bulkhead with a hole. So</p> <p>11 please pass this vessel, because it has passed all the</p> <p>12 numerical tests. It passed all the minimum standards."</p> <p>13 Let's say they argue the toss with Mardep. What would</p> <p>14 you say should be the proper response, bearing in mind</p> <p>15 what you've said just now about people trying just to</p> <p>16 design to minimum standard?</p> <p>17 A. I would expect to do a floodable length calculation,</p> <p>18 which would indicate, if it was done correctly, that</p> <p>19 a watertight door made no difference, as we have heard.</p> <p>20 Q. But should Mardep have then said, "Look, irrespective of</p> <p>21 floodable length calculation, there's a bulkhead there,</p> <p>22 and if there's a bulkhead there, I would expect that to</p> <p>23 be watertight"?</p> <p>24 A. Thank you. I was about to say that very same thing:</p> <p>25 there's a requirement for a bulkhead to be there, so it</p>	<p style="text-align: right;">Page 28</p> <p>1 General arrangement, hydrostatic curves, docking</p> <p>2 plan, et cetera.</p> <p>3 I've been reminded by Mr McGowan to read 9-2 as</p> <p>4 well:</p> <p>5 "All departures from the specifications or drawings,</p> <p>6 together with modifications in costs, if any, to be</p> <p>7 mutually agreed to, before the work is commenced."</p> <p>8 Do you see that?</p> <p>9 A. I see that, yes.</p> <p>10 Q. Would you read that to mean that even though you can</p> <p>11 agree to depart from the originally submitted or</p> <p>12 approved plans, after the ship was built, you still need</p> <p>13 to submit as-built plans, perhaps reflecting what had</p> <p>14 been agreed by the parties to deviate from the original</p> <p>15 plans?</p> <p>16 A. Yes, I can see that, Mr Shieh. However, if I remember</p> <p>17 rightly, we were talking about thickness of material at</p> <p>18 the time, and I don't see here the drawings, Profile and</p> <p>19 Deck, saying that it should be 5 mm thick.</p> <p>20 Q. I'm talking about the door.</p> <p>21 A. You're talking about the door? I thought when we were</p> <p>22 talking about "as fitted" we were talking about</p> <p>23 thicknesses.</p> <p>24 Q. Yes, but "to be provided as follows". Would the General</p> <p>25 Arrangement plan show the presence or absence of a door?</p>

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<p>1 Let's say if the ship as built has no door, it would 2 have been revealed in the General Arrangement? 3 A. The General Arrangement does show the door opening. 4 However, it would be only evident to those skilled in 5 the art, if I might put it that way, because it is just 6 two small lines on the plan view. 7 THE CHAIRMAN: The two triangles pointing at each other -- 8 A. The two triangles, correct. 9 THE CHAIRMAN: -- that's a door. 10 A. Correct. 11 THE CHAIRMAN: In what's described as a watertight bulkhead. 12 A. In what's described as a watertight bulkhead, but that 13 is a symbol for an opening. 14 THE CHAIRMAN: Yes. 15 MR SHIEH: But if the ship as built had no watertight door, 16 then the depiction, the symbols would have been 17 different? 18 A. I think there will be no symbol at all, in that case. 19 Q. Yes. So there will be a difference between a plan 20 showing a door and a plan showing no door? 21 A. There's not really any convention, Mr Shieh, so it's 22 hard to be sure on that. 23 THE CHAIRMAN: But if you'd built it without a door in this 24 hitherto-described watertight bulkhead, wouldn't you 25 change the description of "watertight bulkhead"?</p>	<p>1 dated 6 September. 2 A. I'm not aware of any drawings later than the approved 3 drawings. 4 THE CHAIRMAN: No. That would mean, then, that there are no 5 as-fitted or as-built drawings? 6 A. I have not seen any, so I believe you're right, sir. 7 MR SHIEH: Could I bring your attention to what might appear 8 to be an as-fitted drawing. In expert bundle 2, this is 9 in Mr Wallaston's report which Hongkong Electric have 10 submitted, Mr Chairman, at page 983. This I think is 11 taken from Lamma Power Station Library, because you can 12 see it at the top corner on the right-hand side. 13 THE CHAIRMAN: Just give us a moment, please. 14 A. It also has the words "As Fitted" on it. 15 MR SHIEH: "As Fitted", yes. 16 MR GROSSMAN: Mr Chairman, I don't know if it's of 17 relevance, but I did indicate we may very well not seek 18 leave to call this witness. 19 THE CHAIRMAN: No. You made that clear. 20 MR GROSSMAN: I just mention that in case it thought -- 21 THE CHAIRMAN: Thank you very much. You made it very clear. 22 In fact I think you said it was unlikely. 23 MR GROSSMAN: And that still remains the position. 24 MR SHIEH: I think I can indicate that there are very few 25 areas of disagreement (if any).</p>
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<p>1 A. Almost certainly you should do, yes. 2 THE CHAIRMAN: That's what would be in the as-fitted or 3 as-built drawing? 4 A. But there are no as-fitted drawings there that I can see 5 that would indicate that it was watertight or 6 non-watertight. There are no structural drawings 7 required in the as-fitteds. So nowhere on those 8 drawings listed (a) to (k) and the calculations (a) to 9 (k) would there necessarily be appearance of the word 10 "watertight". Unless they're on the General 11 Arrangement, and I'm sorry, I can't recall. 12 MR SHIEH: Sorry? 13 A. Unless they are on the General Arrangement, and I'm 14 sorry, I can't recall that. 15 THE CHAIRMAN: But are there any as-fitted or as-built 16 drawings, as opposed to the drawings that were created 17 prior to the physical construction of the vessel? 18 A. Not that I'm aware of, Mr Chairman. 19 THE CHAIRMAN: The drawings we have been looking at are 20 stamped "approved" by the Marine Department in May 2005. 21 A. (Witness nods). 22 THE CHAIRMAN: The keel was laid in June 2005. 23 A. Yes, sir. 24 THE CHAIRMAN: And the vessel built, the steel hull built 25 after that. I think the China Classification survey is</p>	<p>1 THE CHAIRMAN: Which page are you looking at? 2 MR SHIEH: Page 983 of expert bundle 2. 3 Mr Chairman, you can see, bottom right-hand corner, 4 it's "General Arrangement (As Fitted)", and in the 5 underdeck plan -- how would you interpret the underdeck 6 plan, Dr Armstrong -- 7 A. Well, it is difficult to -- 8 Q. -- and the profile? 9 A. In profile, it looks like a watertight bulkhead, in 10 profile. In plan view, on the lower underdeck plan, as 11 it's called, you can see, not very clear, but there are 12 two triangles there which would indicate to me 13 an opening in the bulkhead. 14 Q. Which was the same as in the original General 15 Arrangement plan, as we can see in marine bundle 2? 16 A. Yes, it's the same. 17 Q. You remember that? We can compare that, marine bundle 2 18 at page 172. You can see that? 19 A. Yes. 20 Q. So, same shape? 21 A. Same thing. 22 Q. Which, as you say, used a symbol which conventionally 23 denotes a watertight door? 24 A. That symbol would indicate to me an opening. 25 Q. An opening, sorry, an opening. But with no indication</p>

<p style="text-align: right;">Page 33</p> <p>1 whether or not it is watertight? It's an opening, yes, 2 but it's neutral as to whether or not it's watertight? 3 A. I have seen the same symbol used with the words "WT 4 door" against it, but when I see it like that, it tells 5 me there is an opening. 6 THE CHAIRMAN: So what it tells you is that there's 7 an opening in what is described as a watertight 8 bulkhead? 9 A. That is a contradiction that means it's not a watertight 10 bulkhead anymore, Mr Chairman. 11 THE CHAIRMAN: It doesn't remain a watertight bulkhead 12 unless there is a watertight door fitted to the hole? 13 A. Yes. It's built as if it were a watertight bulkhead and 14 then they've put an opening in it, yes. 15 THE CHAIRMAN: That's how you read the as-fitted plan? 16 A. That's how I read the as-fitted plan. 17 THE CHAIRMAN: That it has been built with a watertight 18 bulkhead because the door is a watertight door? 19 A. I cannot tell from this plan for certain that it is 20 intended to be a watertight bulkhead. I can only say 21 the line indicates to me there is a bulkhead there. 22 There is a difference, Mr Chairman, between a watertight 23 bulkhead and a non-watertight bulkhead. The 24 non-watertight bulkhead may have -- where the stiffeners 25 pass through, for example, they will not have what are</p>	<p style="text-align: right;">Page 35</p> <p>1 fulfil much of a legislative purpose, other than to 2 describe the vessel: it has one hull, not two hulls; it 3 has a superstructure; the people are above the decks. 4 A sort of general overall impression. It shows you 5 where the engine room is relative to everything else. 6 It would usually be rather foolish to take dimensions 7 off a General Arrangement, for example, and then assume 8 you could construct the vessel from it. 9 I think one of the few useful purposes of a General 10 Arrangement concerns life-saving. Quite often the 11 General Arrangement may be used to indicate correct 12 positions of life rafts and lifebuoys and the like, and 13 used for production of something called a safety plan, 14 which looks very like a General Arrangement. 15 Q. Because we have looked at the other plans. If you want 16 me to turn it up, I can. We've looked at the Profile 17 and Deck plans and we've looked at the Sections and 18 Bulkheads plans. They had all clear notations "WT", and 19 significance is placed on the fact of solid lines or 20 differently appeared dotted lines. Do you remember the 21 discussion? 22 A. Yes, I remember the discussion. As I said a short while 23 ago, everywhere where you would expect to see that 24 a bulkhead was required to be watertight, it does say on 25 the plans "watertight bulkhead", or indicates that it is</p>
<p style="text-align: right;">Page 34</p> <p>1 called collars welded on. There's a lot of extra work 2 needed to make it watertight around the stiffeners that 3 run along the deck plating and the side plating. So 4 a line does not necessarily, when drawn like this, 5 indicate that it is watertight. 6 THE CHAIRMAN: Do any of the lines on these drawings 7 indicate that the other bulkheads are watertight? 8 A. No, sir. You'd have to look at the structure drawing. 9 A reasonably competent naval architect, however, would 10 assume that they were watertight. 11 MR SHIEH: Of course we know in the approved plans, in the 12 other part of the approved plans, Profile and Deck and 13 the other plans that we have looked at in marine 14 bundle 2, there are numerous other notations indicating 15 "WT"? 16 A. Yes, indeed. Everywhere where you would expect to see 17 an indication, if it was intended to build them as 18 watertight, they are nominated as watertight. 19 Q. So would it be the case that in a General Arrangement 20 drawing like this, the focus is not going to be on the 21 details of whether or not something is watertight? 22 A. A drawing like this is really to get the intention of 23 what the owner wants across to everybody in the 24 builder's organisation. It's a way of showing that this 25 is the vessel that is required. It doesn't usually</p>	<p style="text-align: right;">Page 36</p> <p>1 watertight. 2 Q. Whereas in the General Arrangement plan, we don't have 3 notations of "WT"; all we have are various solid lines. 4 I'm just interested in the significance to be attached 5 to depictions of lines in a General Arrangement plan, as 6 opposed to Profile and Deck and Sections and Bulkheads 7 plans, in the sense that in General Arrangement plans, 8 would you expect to find detailed requirements of 9 watertight doors and things in the General Arrangement 10 plan, or would those sort of things be expected to be 11 found in the more detailed plans such as Profile and 12 Deck and Sections and Bulkheads? 13 A. There is some information on the General Arrangement 14 when it comes to watertight integrity, but they're 15 usually to do with weather-tight -- without going into 16 the definition of weather-tight, it's a lesser standard 17 than watertight. It basically means keep the rain out, 18 or water from someone using a hosepipe or something like 19 that. And the hatches you can see on this particular 20 General Arrangement drawing are marked as 21 "weather-tight". 22 But as for watertight, I would assume that all of 23 the lines shown on the underdeck plan running 24 athwartships were watertight bulkheads but I would note 25 the opening in the steering gear/tank room bulkhead and</p>

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1 say that one isn't, and then I would find out by other
2 means which of the other bulkheads were watertight by
3 going to the structural plan.
4 Q. Profile and Deck or the other one, Sections and
5 Bulkheads?
6 A. Yes, Profile and Deck.
7 Q. Thank you. Dr Armstrong, could I now leave the rather
8 heavy topic of bulkheads and calculations and return to
9 your first report, that part horn and whistle at
10 page 428 of expert bundle 1.
11 Paragraph 68. You discussed what you saw in the
12 wheelhouse on Lamma IV and where various horn or siren
13 buttons can be found:
14 "On inspecting the vessel I also examined the
15 wheelhouse and control console. I noted a push-button
16 clearly marked 'Horn' on the right-hand side of the
17 console immediately in front of the helmsman. On
18 investigation I noted that the connections of the
19 electrical cables to the push-button were corroded, as
20 were many of the other connections to other equipment on
21 the console. With a 24-volt connection it is generally
22 important to keep the connections clean to ensure
23 satisfactory operation. The connections to the horn
24 push-button are shown in appendix IV, item 13."
25 Which is page 468 at the bottom. So we can see the

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1 corrosion here, can we?
2 A. Yes, I believe that's quite clear.
3 Q. Under the horn button?
4 A. Under the horn button you can see some blue powders
5 which are typical of copper deposits because of
6 corrosion of the copper contacts.
7 Q. Yes.
8 "It was noted that there is a second button marked
9 'Horn' and a third button marked 'Siren'. These
10 additional buttons are part of the control panel for the
11 loud hailer. The loud hailer control panel is on the
12 port side of the helmsman ... It is not known which
13 button is claimed to have been pressed by the coxswain
14 immediately prior to the incident. It might reasonably
15 be assumed that the 'Horn' and 'Siren' buttons on the
16 loud hailer panel would not operate if the loud hailer
17 was switched off, and there is no requirement that I am
18 aware of for it to be switched on during normal
19 operation."
20 Could we turn to page 469. When you say the control
21 panel for the loud hailer being on the port side of the
22 helmsman, that is the panel marked "Also marked Horn
23 Button?"
24 A. That's the one, yes, on the right-hand picture, on the
25 left-hand side of that, marked "Also marked Horn

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1 Button?"
2 Q. The left-hand picture is a close-up of the loud hailer
3 panel?
4 A. It is a close-up, yes. And I've marked on there in the
5 middle at the bottom, there's a button marked "Horn",
6 with the words "Also marked Horn Button?", and the
7 button above that is marked --
8 Q. We need a close-up to see "Siren". I can see it on
9 paper, but --
10 A. Yes. The button above that is marked "Siren". I do not
11 know the difference between horn and siren but I might
12 guess that the siren might be some automated function
13 like a fog horn that goes off every so many seconds, or
14 it may be a police-type siren. I have no information.
15 Q. But the point you're trying to make is that you have
16 read that the coxswain of Lamma IV alleged or asserted
17 that he had pressed a button to sound a horn prior to
18 the incident. But of these buttons, you could not
19 figure out which might have been a button that he had
20 pressed. Is that the point?
21 A. The point I was trying to make, sir, is yes, I read the
22 coxswain had claimed to have pressed the horn button,
23 and I was unable to find anybody who had heard a horn
24 button. I was in the wheelhouse and I wondered whether
25 there was any reason why, if he had pressed it, it

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1 hadn't sounded. So this was my conclusion. If he had
2 pressed the horn button on the right-hand side of the
3 panel, maybe it didn't sound because of the corrosion.
4 I also inspected the connections, as far as I was
5 able to, to the speaker above the wheelhouse. I noted
6 that it was an IMO-approved one and therefore should
7 have been suitable. But I came to no conclusions about
8 whether it was working or not.
9 Q. It was no longer possible to switch the power on to test
10 whether they were working?
11 A. Getting a bit outside my expertise, Mr Shieh.
12 THE CHAIRMAN: If the coxswain had pressed the button in the
13 wheelhouse, you'd expect him to be able to hear his own
14 siren, would you not, or his own horn?
15 A. He would have been able to, and there was a witness that
16 I referred to earlier who was looking down at the wake,
17 you might recall, Mr Chairman, and noticing it was
18 a white colour, and he was stood on the after deck and
19 the horn was right in front of him, and it's a large
20 horn, and he would have been well aware whether the horn
21 went off or not, as would anyone else on the open deck.
22 Mr Tang --
23 THE CHAIRMAN: We're yet to hear from him.
24 MR SHIEH: That is Mr Tang, I believe, who observed the
25 wake, Mr Chairman, who will be here on Friday.

<p style="text-align: right;">Page 41</p> <p>1 THE CHAIRMAN: Yes. But in your opinion, anyone on the open 2 deck would be able to hear this? 3 A. It would have been astonishingly loud up there, sir. 4 I think the horn is 131 decibels, it's required to be. 5 I cannot be sure of the number, but I seem to recall 6 that. For a vessel of this size. That would have been 7 very loud for someone a mere 5 metres away, perhaps. 8 MR SHIEH: Thank you, Dr Armstrong. 9 THE CHAIRMAN: We have some information, do we not, about 10 the various horns, or at least this box on the left -- 11 MR SHIEH: The manuals? 12 THE CHAIRMAN: -- on the screen that we're looking at, by 13 virtue of the manuals. Have you seen the manuals for 14 the device on the left? I think it's called a Horizon. 15 A. I have not, sir, no. 16 THE CHAIRMAN: Was that not provided by Mr Grossman? I see 17 Mr McGowan nodding. Can you give me the page reference? 18 MR McGOWAN: I can't immediately, sir, but we'll dig it out. 19 MR SHIEH: Perhaps I can carry on with other parts of 20 Dr Armstrong's report, and once the reference is 21 available I can show that to Dr Armstrong. 22 THE CHAIRMAN: Yes, certainly. 23 MR SHIEH: Dr Armstrong, I move on to the subject of life 24 jackets, which is in your first report, paragraph 69, 25 page 429. You say:</p>	<p style="text-align: right;">Page 43</p> <p>1 jacket in a hurry, because of the large number of open 2 seat legs which would have entangled the tapes. 3 A demonstration of how to put on the life jackets would 4 not have solved this problem." 5 Dr Armstrong, could I perhaps ask you a few 6 questions out of this. You say: 7 "It is standard practice in many other countries to 8 have a demonstration at the start of any voyage on how 9 to don a life jacket." 10 Practically speaking, you would not expect all 11 vessels carrying passengers to have such 12 a demonstration? And if so, where would you draw the 13 line? Let's say the Star Ferry. You wouldn't see 14 demonstrations on the Star Ferry. It may be a rather 15 silly question, but how would you draw the line, where 16 would you draw the line? 17 A. It's a rather interesting question. My experience has 18 been that you always get a demonstration before setting 19 out on a voyage, on a vessel carrying passengers. I'm 20 mindful of a relative of mine who lives on an island 21 which is 100 metres away from the mainland, and the 22 little 20-foot launch that runs across there does give 23 a demonstration every time, every 10 minutes that it 24 sets off. 25 THE CHAIRMAN: In which jurisdiction is that?</p>
<p style="text-align: right;">Page 42</p> <p>1 "I was invited to comment on the ease of donning 2 life jackets as fitted to Lamma IV ... It was obvious to 3 me that a life jacket was under the seat, because it was 4 clearly visible in a yellow carrier marked 'life jacket' 5 in English together with some Chinese characters. I was 6 conscious that it was daylight, whereas the accident 7 happened at night-time. Removing the life jacket from 8 its carrier was a simple process and putting it on was 9 also obvious to me. I knew that it was important to 10 restrain the life jackets from riding up and choking the 11 wearer when in the water, and that it needed restraining 12 in some way, but the method of tying the relatively long 13 tapes which were attached to the life jacket was not 14 obvious. Eventually I worked out that they needed 15 passing around the body and tying together. I have 16 donned similar life jackets on several occasions in the 17 past during evacuation trials, and accept that it would 18 not be obvious to someone who was not familiar with the 19 various life jackets. It is standard practice in many 20 other countries to have a demonstration at the start of 21 any voyage on how to don a life jacket. I was 22 subsequently invited to comment on the effects of the 23 long tapes of the life jackets, and I am of the opinion 24 that the length of the tapes would have represented 25 a significant safety hazard to anyone donning a life</p>	<p style="text-align: right;">Page 44</p> <p>1 A. That's in Australia. It's actually the New South Wales 2 jurisdiction. However, quite impractical for the Star 3 Ferry, I agree. I don't know where to draw the line, 4 sir. 5 MR SHIEH: Or the ferries to Staten Island in New York 6 State; you wouldn't see a demonstration. 7 A. No. 8 THE CHAIRMAN: What about the ferry to Fremantle, where you 9 live? 10 A. There is a ferry runs from Fremantle to Perth, and no, 11 there is no demonstration on that vessel. 12 MR SHIEH: But that's why I wish to test that a bit, because 13 the -- 14 A. Then maybe the -- and this is hypothetical. Maybe the 15 delineation can be on the area of operation and whether 16 it's protected smooth waters, and the number of other 17 craft in the vicinity. 18 Q. Because the Commission will be tasked with making 19 recommendations, and I simply wish to assist the 20 Commission in seeing where any lines can be drawn. 21 Because we can draw on our daily experience. Hong 22 Kong-Macau ferry, you do see -- 23 A. That's an international voyage, of course. 24 THE CHAIRMAN: And that's by way of a short video? 25 MR SHIEH: Yes. Yes.</p>

<p style="text-align: right;">Page 45</p> <p>1 A. It's required on an international voyage by IMO. 2 Q. It's because you said "of any voyage" that I raised that 3 point, so the line is hard to draw. 4 A. Yes. Maybe I should withdraw the word "any" in that 5 case, because I've just been reminded by Mr Chairman 6 that I know of an example where it's not done. 7 Q. Perhaps I can test you a bit in seeing where the line 8 can be drawn, because for a vessel like the Lamma IV, 9 where day-in, day-out, it takes people from, let's say, 10 Central to where they work, which is the Lamma Island 11 Power Station, users would be regular users and they 12 would be well familiar, and they are adults not 13 travelling with family. Whereas on a special-purpose 14 leisure trip like this, we are talking about a different 15 category of passengers altogether. Would that be 16 a relevant criteria? 17 A. Yes. The difference between those had crossed my mind. 18 I'm not sure about the regulations for launches in 19 Hong Kong, and how they might differ from ferries in 20 regard to life jackets and so on. A vessel that was 21 used like a launch to regularly take the same people on 22 a trip one could assume would not need a continuous 23 demonstration of life jackets on a daily basis. But the 24 vessel wasn't being used in that way at the time of the 25 accident.</p>	<p style="text-align: right;">Page 47</p> <p>1 a pristine job in putting on the life jacket, it's 2 beyond your control, beyond any demonstration to prevent 3 your tapes from being caught. 4 A. Yes, and are the people sitting down or standing up when 5 they put on their life jackets? Some of them would have 6 been sitting down, because they had to sit down to get 7 the life jackets from underneath. If they stayed 8 sitting down, then the tapes were hanging down amongst 9 the seat legs. 10 Q. Thank you. 11 A. Although I don't make a comment in this paragraph about 12 the plastic bag, I did note that the one that I undid 13 was indeed in a grey plastic bag, and I just ripped it 14 apart without any problems. It was so trivial I didn't 15 mention it. 16 Q. Dr Armstrong, I now move on to the next -- 17 COMMISSIONER TANG: Sorry, before we move on, can I ask 18 Dr Armstrong a question about life jackets. 19 Dr Armstrong, I'd be interested to seek your advice 20 about the functions of life jackets, lifebuoys and life 21 rafts. Basically, the provision of such safety 22 equipment on the vessel, how would it be calculated in 23 terms of the number of passengers? Do they perform the 24 same functions? 25 A. No, sir, they don't provide the same functions. In my</p>
<p style="text-align: right;">Page 46</p> <p>1 THE CHAIRMAN: So one issue that then is relevant is if the 2 normal use is changed for a special event, it might be 3 safe, safer, to require a demonstration in those new 4 circumstances? 5 A. I think you're correct, Mr Chairman, yes. I also note 6 some of the statements I have read, translations of 7 statements, whereby people who regularly travelled on 8 the Lamma IV in the course of their normal business 9 assisted other people to put on their life jackets. So 10 the people who were regular travellers knew how to 11 do it. 12 MR SHIEH: At the bottom of this paragraph, you said: 13 "A demonstration of how to put on the life jackets 14 would not have solved this problem." 15 "This problem" being the tapes being too long? 16 A. The tapes being too long, and the seats on board had 17 thin open legs, and there were a lot of them. And there 18 were rails, and the tapes could easily entangle around 19 them. 20 So I did not like the mix of the life jacket tapes 21 and the seats. That could be solved by changing the 22 seats, of course, but the mix of the two is not at all 23 suitable. 24 Q. And the reason why demonstration would not have solved 25 the problem is that, even though you have done</p>	<p style="text-align: right;">Page 48</p> <p>1 experience, lifebuoys are traditionally used for 2 throwing towards people in the water, and they are 3 designed to be thrown, not necessarily people from your 4 vessel. You may come across some other vessel, for 5 example it's on fire so people have jumped into the 6 water, so you would throw lifebuoys at them and 7 I believe that happened from Lamma II, that they threw 8 lifebuoys at Lamma IV. 9 I have never come across another jurisdiction where 10 lifebuoys were also included amongst the life-saving 11 appliances on board your own boat. Under legislation 12 here -- I'm sorry, not legislation. Under the 13 Instructions here I see that there was an allowance that 14 two passengers per lifebuoy were assumed. I've not come 15 across that sort of regulation before. 16 THE CHAIRMAN: And that counted towards the total of in 17 effect life jackets required? 18 A. Exactly, yes. 19 THE CHAIRMAN: So if you had 220-odd capacity, you could 20 have 100 lifebuoys, and that counted for 200 life 21 jackets? 22 A. Correct, sir, yes. I've not come across that before. 23 In the Australian jurisdiction, with which I'm familiar, 24 and the UK jurisdiction, you have to have 100 per cent 25 life jackets. In fact you have to have more, because</p>

<p style="text-align: right;">Page 49</p> <p>1 you need children's life jackets as well. 2 With regard to the life raft, the life raft -- it's 3 a bit of a strange one because the life raft is required 4 on ocean-going vessels, for example, such that it 5 automatically releases, and I believe it did 6 automatically release on Lamma IV. 7 THE CHAIRMAN: This is hydrostatic release? 8 A. Hydrostatic release, so that as soon as it goes 9 underwater, it releases, which is good to know that it 10 did do that. But I can't see it being of a lot of value 11 when you have a six-man, or whatever number it was -- it 12 was quite small -- inflatable life raft, when you have 13 200 people on board. It seems to be of very limited 14 value. 15 COMMISSIONER TANG: Thank you. 16 THE CHAIRMAN: Before we move on, I'd like you to have 17 a look at one of the life jackets that's been given to 18 us. Apparently the employees of Hongkong Electric 19 expressed concern about the life jackets, they being the 20 people on board the Lamma IV, together with their 21 friends and family, and the result was that they were 22 permitted to choose, apparently, a life jacket which 23 will be used on a vessel which is yet to be commissioned 24 for use. I'd like you to have a look at the life jacket 25 they've chosen.</p>	<p style="text-align: right;">Page 51</p> <p>1 which when people jumped into the water, the jacket came 2 up over their heads and unfortunately that was the 3 result of at least two known fatalities. 4 These are meant to be tested and they are tested in 5 the laboratory, and they are correctly tightened. And 6 that's not necessarily what the public will do when they 7 put them on. So this jacket to me looks quite good, but 8 I do wonder about the thickness of this top tape and 9 whether it's going to secure the top part adequately. 10 THE CHAIRMAN: There is a device -- you're demonstrating it 11 right now -- to tighten it yourself, is there not? 12 A. There is a device which easily allows you to tighten it, 13 but I think it's also reasonably flimsy and easily 14 brought apart (demonstrates), which just made me think 15 about -- it's probably worthwhile getting an expert in 16 in this area of life jackets, and there are some that 17 I can refer you to. 18 THE CHAIRMAN: Thank you for that. Perhaps you can provide 19 us with the part of the report you say is relevant to 20 this issue. 21 A. I no longer have a copy of the Court of Inquiry, because 22 I left that with my previous employer. But it may be 23 possible to get one off the internet for you. 24 THE CHAIRMAN: Was this a Court of Inquiry in Australia or 25 in Norway?</p>
<p style="text-align: right;">Page 50</p> <p>1 The jacket you will see, as it reaches you, is of 2 a solid foam buoyancy and has a front buckle across the 3 waist and another fastening device higher up on the 4 chest. (Handed). You'll see that they are in effect 5 like Neptune's harpoon -- that they click in, the male 6 fitting fits into the female receptacle. 7 A. Yes, sir. 8 THE CHAIRMAN: Therefore, quite obviously, they're easily 9 fitted within seconds. 10 A. And I see has a wheel certificate, so is approved 11 certainly for use in Europe. 12 Mr Chairman, I was involved in the investigation in 13 an unofficial capacity on the loss of another vessel 14 called Sleipner. I was involved because I was working 15 for the company that was building this vessel. Three 16 weeks after delivery into Norway, Sleipner ran onto 17 a rock at night-time in very heavy weather, with 18 a result of six fatalities. 19 The Court of Inquiry report I'd like to refer you 20 to, because one of the criticisms was of life jackets 21 with buckles on. For the reason that people were 22 jumping off the vessel into the water, and because the 23 buckle on that particular design, which is not 24 necessarily the same as this one, but the buckle did not 25 allow the jacket to be pulled tight, as a result of</p>	<p style="text-align: right;">Page 52</p> <p>1 A. It was in Norway, sir. 2 THE CHAIRMAN: Thank you. 3 A. There were also some other findings which you may find 4 useful. 5 THE CHAIRMAN: Thank you very much. 6 MR SHIEH: So perhaps the link, or if it doesn't cause you 7 too much inconvenience, printing it out or giving the 8 Commission the link so that we can make arrangements for 9 that to be produced. 10 A. This looks like it's easy to put on, I must say. Easy 11 to fit. 12 THE CHAIRMAN: Thank you. 13 MR SHIEH: Dr Armstrong, could I now move on to hopefully 14 the penultimate subject, which is "Stability and 15 Ballast", paragraph 70 of your first report, page 429: 16 "The stability of a ship is generally understood by 17 those skilled in the art of ship design to mean the 18 ability of the craft to return to the upright position 19 when disturbed in a transverse direction (ie rolling or 20 heeling). Stability does not generally involve the 21 trimming effects evident in the sinking of Lamma IV. 22 I have examined the stability details of Lamma IV and 23 I am of the opinion that the transverse stability was 24 adequate ..." 25 Then paragraph 71 of your first report, I think you</p>

<p style="text-align: right;">Page 53</p> <p>1 have actually replaced that by a new paragraph which we 2 can find in your second supplemental report at page 924; 3 correct? 4 A. Correct. 5 Q. Could I turn that up. The second supplemental report, 6 page 924. In paragraph 2 of this, you said: 7 "In paragraph 71 ... I identified the role of 8 ballast in changing the trim of the vessel ... It has 9 come to my notice that it is not clear that my intention 10 was to refer only to intact stability, and that the 11 effect on the damage stability is not adequately 12 addressed in my report. I therefore withdraw 13 paragraph 71 of my report, and replace it with the 14 following paragraphs: 15 ... 16 Solid ballast is sometimes added ..." 17 So you replace paragraph 3 of this report, and also 18 paragraph 4? 19 A. I'm sorry, paragraph 3 and paragraph 4 of which report? 20 Q. The second supplemental. 21 A. Paragraph 3 -- 22 Q. Because you used the plural "the following paragraphs", 23 and that prompted my question as to whether you intended 24 to replace paragraph 3 with paragraph 71 only, or 25 paragraphs 3 and 4 to replace paragraph 71?</p>	<p style="text-align: right;">Page 55</p> <p>1 A. Correct. I was merely confirming what Cheoy Lee had 2 claimed in their submission letter. 3 THE CHAIRMAN: May we see that letter of 10 March 1998? 4 MR SHIEH: It's footnote 1, and that is marine bundle 3, 5 page 428. That's the letter informing Mardep about the 6 intention to add 8.25 tonnes. 7 Dr Armstrong, you've seen that and you referred to 8 it in footnote 1? 9 A. Yes, sir. The reason I highlighted that was because 10 ballast is treated, in my opinion, it appeared, by the 11 Marine Department in a very serious fashion. It's even 12 mentioned in the licence how much ballast is on board 13 and is it in the right place, and it's even mentioned in 14 the annual survey. So obviously Mardep was in the habit 15 of treating ballast in a rather serious fashion, as they 16 should. But usually ballast is added for stability 17 reasons. In this case I was highlighting that it was 18 added for trimming reasons. Of course, it also improved 19 the stability. 20 THE CHAIRMAN: And you take it that it's for trimming 21 reasons because that's the description of ballast: it's 22 "trimming ballast". Is that how you reached that 23 conclusion? 24 A. That's how I came to the conclusion. Also because it 25 had been added about as far aft as physically possible,</p>
<p style="text-align: right;">Page 54</p> <p>1 A. 3 and 4, sir. 2 Q. 3 and 4 together? 3 A. Yes. 4 Q. So paragraphs 3 and 4 are to be read together and they 5 together replace paragraph 71 of your first report; 6 correct? 7 A. Correct. 8 Q. Thank you. 9 "Solid ballast is sometimes added to a craft to 10 improve the intact transverse stability by lowering the 11 centre of gravity. If ballast is added for this reason, 12 then it can have serious outcomes if it is removed or 13 relocated. On Lamma IV, 8.25 tonnes of solid lead 14 ballast was added to the craft in October 1998 (and 15 subsequently repositioned on 21 September 1995). 16 According to the submission letter from Cheoy Lee 17 Shipyards, the ballast was added to improve the running 18 trim of the vessel. Because the stability book 19 indicates that Lamma IV had adequate stability 20 characteristics before the ballast was added, and 21 because it was added as far aft as possible, I am of the 22 opinion that the solid ballast was added to improve the 23 trim and not added to improve the intact transverse 24 stability." 25 So it's not added to deal with sideways movements?</p>	<p style="text-align: right;">Page 56</p> <p>1 which wasn't as low as physically possible, and if you 2 wanted to improve the stability, you would add it low 3 down. 4 THE CHAIRMAN: Yes. Thank you. 5 MR SHIEH: This letter enclosed an earlier form of what may 6 be called the damage stability calculation, whereas the 7 final version we can see is at page 472 of the same 8 bundle. This is not to ask you any question but simply 9 to inform you that this letter enclosed a set of damage 10 stability calculations, but the final form is the one at 11 page 472, which I believe you have seen, Dr Armstrong. 12 A. Yes. In fact I think there's a previous letter, 13 Mr Shieh, which informs the Marine Department they are 14 going to do this. 15 Q. Informs the Marine Department they are going to do what, 16 sorry? 17 A. Put some trimming ballast in. 18 Q. You mean before the 10 March letter? 19 A. Could we see the 10 March letter again, please? 20 Q. Page 428. 21 A. Yes, okay. That seems to be the advisory letter. 22 THE CHAIRMAN: Although it does say "We wish to keep you 23 informed". Well, perhaps that could be investigated 24 over the mid-morning adjournment. If that's -- 25 MR SHIEH: I can see the query. "Keep you informed"</p>

<p style="text-align: right;">Page 57</p> <p>1 presupposes that they had been informed previously. On 2 the other hand, it may well be that if there was 3 previous informing there would be a reference to 4 a previous letter. But we'll follow that up. 5 THE CHAIRMAN: Yes. If that's not inconvenient, we'll take 6 the morning break now. 7 Dr Armstrong, we'll take a break now for 20 minutes. 8 MR MCGOWAN: Sir, I do have the details of the loud hailer 9 system here. 10 THE CHAIRMAN: Yes. Perhaps you'd give that to counsel and 11 we can deal with that when we come back. 12 MR SHIEH: Yes. I have the reference and I'll let 13 Dr Armstrong know. 14 THE CHAIRMAN: Thank you. 15 (11.32 am) 16 (A short break) 17 (11.51 am) 18 MR SHIEH: Mr Chairman, just to report, in relation to 19 deriving the point about the coverage or the 20 applicability of the legislation or the inapplicability 21 of the legislation to local vessels, I tried to read out 22 a particular section in the current Ordinance to 23 Mr Chairman but then I have been told that -- these are 24 the sort of things that everyone takes for granted, it 25 doesn't apply. But when it comes to actually deriving</p>	<p style="text-align: right;">Page 59</p> <p>1 notification will continue but at least for the letter 2 we have looked at it says "trim ballast", and from the 3 location of the ballast added, you took the view that it 4 has to do with trim and not transverse stability? 5 A. Correct. I did spend a bit of time during the break 6 looking for what I thought was a previous letter, but 7 I now believe there was no previous letter. There was 8 a letter returning the Stability Book approved, which 9 referred to the trimming ballast, which is what I was 10 thinking of. 11 Q. Returning from Mardep? 12 A. From Mardep, the approved stability. 13 Q. Could we look at page 924 of expert bundle 2, at the 14 bottom: 15 "As was required by Mardep, a new stability book and 16 a new damage stability book were recalculated and 17 submitted for approval when the ballast was added in 18 1998 and again in 2005 when it was shifted. A visual 19 check of the solid ballast in Lamma IV indicated to me 20 that all of the nominated ballast was in its designated 21 position at the time of the collision." 22 THE CHAIRMAN: Before you move on, do we have a photograph 23 that shows us where the ballast was when raised? 24 MR SHIEH: Perhaps that can be checked. Mr Beresford is 25 trying to locate that.</p>
<p style="text-align: right;">Page 58</p> <p>1 it chapter and verse, it may actually take a bit of time 2 tracing through various old ordinances. So perhaps we 3 can shelve that without taking up time during 4 Dr Armstrong's evidence, because that's a matter we can 5 deal with -- 6 THE CHAIRMAN: Yes, that's a matter simply --- 7 MR SHIEH: That's a matter we can deal with by tracing 8 through various legislation. 9 THE CHAIRMAN: That's simply a matter of law. 10 MR SHIEH: Yes. Thank you. 11 Dr Armstrong, over the mid-morning break you might 12 have been swamped with documents that various people 13 wanted you to look at, one being the horn or the loud 14 hailer manual in police bundle O, and the other are some 15 calculations lately done by Dr Peter Cheng concerning 16 aluminium plate thickness. 17 A. Yes, sir. 18 Q. Let's put them to one side, because I want to go through 19 what you have written by way of your written reports to 20 the Commission, and then we can pick up those loose 21 ends. 22 Before the mid-morning break, we were dealing with 23 the question of ballast, in particular the purpose of 24 adding the ballast in 1998. The track down the paper 25 trail to see whether there had been any prior</p>	<p style="text-align: right;">Page 60</p> <p>1 A. There are some photographs in the police album, in the 2 damage -- 3 MR SHIEH: I was told the omnipotent marine bundle 1 has the 4 answer at page 160 and page 164. Perhaps we will look 5 at page 160 first, the bottom. 6 Dr Armstrong, those are the ballast forward in the 7 tank room? 8 A. In fact they're in the aft part of the tank room, but 9 forward of the freshwater tank. 10 Q. Yes, forward of the freshwater tank in the tank room. 11 A. And aft of the fuel tank. 12 Q. Aft of the tank room but forward of the freshwater tank; 13 correct? 14 A. In the after part of the tank room, immediately aft of 15 the fuel tank and forward of the freshwater tank. 16 THE CHAIRMAN: So that's consistent with your earlier 17 observation as to the purpose being trim, not stability? 18 They were putting this ballast as far back as it could 19 be put? 20 A. Indeed, and there is some more ballast in the steering 21 gear compartment. 22 MR SHIEH: At page 164, steering gear compartment. 23 A. Although this of course has moved, as might be expected, 24 when the vessel was in a more vertical position. 25 Q. Yes.</p>

Page 61	Page 63
<p>1 A. There was also a fair amount more ballast underneath the 2 mud that you can't see. 3 Q. Under the? 4 A. Under the mud. 5 Q. Right. Which we can't see. 6 THE CHAIRMAN: So there was no top casing on top of the 7 ballast boxes? 8 A. Not that I was aware of, no, sir. 9 THE CHAIRMAN: Which is perhaps why we have -- that 10 photograph at page 164, the ballast is scattered around, 11 is it not? 12 A. To some extent, yes. 13 MR SHIEH: Dr Armstrong, reading on, paragraph 4 of your 14 second supplemental: 15 "Effects of Weight increase 16 According to the revised stability book, issued 17 after the ballast was added, the lightship weight 18 increased substantially from 48.7 tonnes to 63.6 tonnes, 19 representing more than a 30% increase. I consider this 20 to be a substantial increase. Although the ballast 21 weighed 8.25 tonnes, there must have been additional 22 changes made to the vessel to account for the remaining 23 6.7 tonnes, which are of unknown origin, although it is 24 believed that additional fendering was added to the ship 25 side. The effect of this large increase in lightship</p>	<p>1 being 48.74. The ballast added is 8.25 tonnes. But the 2 ultimate, the resulting lightship weight of 63.6 -- I'm 3 trying to locate the 63.6. 4 THE CHAIRMAN: Dealing with page 430, Dr Armstrong, the 5 bottom of that page, lightship is there described as 6 58.44, is it not? 7 A. Yes, it is, Mr Chairman, and that's rather interesting. 8 I'm actually quoting from a different stability booklet. 9 THE CHAIRMAN: Well, this was the one enclosed with the 10 letter of 10 March. 11 A. The one I was referring to has the trimming lead 12 ballast, but I don't believe on the front cover mentions 13 vertical fenders. 14 MR SHIEH: My attention has been drawn to -- there are 15 a number of different references to the figure of 63.6. 16 Mr Lui has given me one, and Mr Beresford has given me 17 the other. 18 Could you look at page 466. Dr Armstrong, you see 19 that? 20 A. Which is the original Stability Book; is that correct? 21 Q. This is one sent by Cheoy Lee to Mardep on 20 October, 22 "copies of Inclining Experiment and Stability 23 Calculation". 24 A. Thank you, yes. 25 THE CHAIRMAN: Perhaps we could pick that up so we can</p>
<p>Page 62</p> <p>1 weight was for the vessel draft to increase, with a 2 consequent decrease in the vessel freeboard. The vessel 3 waterline length also changed, but this does not appear 4 to be reflected in any of the documentation nor in the 5 certification. Although the effect of the additional 6 weight on intact stability was to lower the centre of 7 gravity and hence increase the intact stability 8 characteristics, the effect on damaged stability and on 9 the watertight subdivision was that the floodable length 10 reduced, and the margin line immersed at a much lower 11 angle of heel or trim, subsequent to damage. This fact 12 does not appear to have been fully appreciated by those 13 carrying out the work, nor by Mardep in approving it." 14 As the calculations show, after adding the ballast, 15 if we treat tank and compartment together, margin line 16 test failed? 17 A. Correct. 18 Q. Could I take you to paragraph -- 19 THE CHAIRMAN: Before you do that, could we have a look at 20 the Revised Stability Book that indicates, provides the 21 basis for the observation that the lightship weight had 22 increased from 48.7 to 63.6 tonnes? 23 MR SHIEH: Yes. Could we have marine bundle 3, page 428. 24 That's the March letter. The weight of the ballast that 25 was added is page 430. You can see lightship weight</p>	<p>Page 64</p> <p>1 follow this step by step. Page 455 is the letter. Now 2 we're in October, not March. 3 A. I believe I can resolve the riddle. If I remember 4 rightly, Cheoy Lee submitted a new estimated stability 5 book in March where they said they were going to move 6 the ballast and this is what would happen, and Mardep 7 responded with a letter saying, "You're going to have to 8 do the inclining again", and therefore we see at 9 page 466 the stability book that was finally submitted. 10 MR SHIEH: The letter from Mardep is at page 450. Mardep 11 referred to the March letter concerning 8.25 tonnes of 12 ballast, asking for inclining experiment. So your 13 recollection is correct, Dr Armstrong. Mardep asked for 14 inclining experiment "in the presence of Mardep ship 15 surveyor/inspector", and returning one copy of each of 16 the following items, and included within that is Revised 17 Stability Booklet and Estimated Damage Stability 18 Calculation. That's the one you have in mind, 19 Dr Armstrong? 20 A. Yes, correct. I believe the one at page 466 is the -- 21 Q. Stability calculation with -- 22 A. Page 463 is the better one. It's the lightship 23 calculation of the vessel with the lead ballast added, 24 showing lightship of 63.618. 25 THE CHAIRMAN: Is there any explanation in the material here</p>

<p style="text-align: right;">Page 65</p> <p>1 for the other 6-odd tonnes of extra weight? 2 A. Not that I'm aware of, Mr Chairman, except that there is 3 some mention in the file about adding the fendering. 4 But I have not seen an estimate of the weight of the 5 fendering. 6 THE CHAIRMAN: Thank you. 7 MR SHIEH: I believe it's a question that had been asked of 8 Mr Lo during Mr Lo's testimony. I think Mr Lo agreed to 9 actually go back and check and provide an answer, and 10 couldn't find an answer. 11 Be that as it may, Dr Armstrong, so that is the 12 material based on which you came to identify the 13 problem, adding 8.25 tonnes of ballast but resulting in 14 an increase to 63.6 tonnes. 15 Could I also ask you to look at page -- 16 THE CHAIRMAN: Before we move on, could we have page 450 on 17 the screen. This is the Mardep reply to the first 18 indication from Cheoy Lee that they are going to add 19 8.25 tonnes of ballast, providing the estimated figures, 20 and then Mardep is replying. Can I ask you for your 21 reaction to this, in the second paragraph: 22 "Please be advised that the lightship particulars 23 will be changed dramatically when such quantity of 24 ballast is installed on board. In this regard, 25 an inclining experiment is required to be conducted,</p>	<p style="text-align: right;">Page 67</p> <p>1 A. Unfortunately not. 2 THE CHAIRMAN: 1.344 tonnes. Yes, thank you. 3 MR SHIEH: Yes, Dr Armstrong. Having dealt with the weight 4 increase which took place in 1998, your report then 5 deals with a weight decrease in 2005. Could I now go to 6 that. It is in the same report, paragraph 14, at 7 page 930. You say: 8 "It is noted that the third inclining experiment was 9 conducted on Lamma IV in 2005 because of modifications 10 to the vessel, namely that the ballast was raised by 11 10 inches. I note that the vessel weight as measured 12 during this experiment had reduced by 3 tonnes from the 13 1998 experiment." 14 I think some arithmetic will show that in 1998, the 15 lightship weight, as we have seen, was 63.6 tonnes; 16 correct? 17 A. Correct. 18 Q. The inclining experiment documentation is in marine 19 bundle 4. It starts at page 667, where Cheoy Lee sent 20 the Stability Booklet to Mardep consequential upon the 21 inclining experiment. You can see the covering letter 22 at page 667. The measurement, the relevant one, is at 23 page 673. You can see "Loading Summary", "Fixed Weight 24 Status". They both refer to lightship weight of 60.36. 25 Is that the lightship weight you refer to as indicating</p>
<p style="text-align: right;">Page 66</p> <p>1 under the ballasted condition, in the presence of Marine 2 Department ship surveyor/inspector." 3 What do you read into that middle paragraph as to 4 the Marine Department reaction? 5 A. Quite a responsible reaction, and they were requiring 6 the inclining in order to come up with a new intact 7 stability book. I don't read into that that they would 8 then assume that there was a need for a damage stability 9 book, sir. 10 THE CHAIRMAN: But alert to the fact that this was -- 11 A. A major change. 12 THE CHAIRMAN: -- a major change in the vessel? 13 A. Yes, thank you, you're right. I've also noted on 14 page 430 -- 430 represents the booklet that was sent in 15 advance of the lead being added, which was rejected by 16 Mardep. And there is a note in there "added [something] 17 side fendering", showing 1.3 tonnes. But of course this 18 was only an estimate and was never used for anything. 19 THE CHAIRMAN: The first item? 20 A. The first item. 21 THE CHAIRMAN: "Added aim side fenders", 1.3? 22 A. Perhaps "aluminium", sir. 23 THE CHAIRMAN: "Aluminium", thank you. "Added [aluminium] 24 side fenders". Can you make out the last reference, 25 "wi" or --</p>	<p style="text-align: right;">Page 68</p> <p>1 a decrease by 3 tonnes? 2 A. Yes, it is. 3 Q. Thank you. I'm reading from your paragraph 14 at 4 page 930: 5 "Probably this was associated with the difficulty of 6 reading the draft marks accurately, owing to the weather 7 or waves on the surface of the water, which is not 8 unusual. I find it more problematical that raising the 9 ballast resulted in a lowering of the centre of 10 gravity ... by 157 mm (over 6 inches). This problem is 11 suggestive of some substantial error at some unknown 12 time, either during the 1998 inclining experiment or 13 during the 2005 inclining experiment. It could also be 14 an error in the software used for one or other 15 calculation, as the software was changed between the two 16 dates." 17 This is the point I think you mentioned, that if you 18 raise the ballast, the centre of gravity should be 19 higher. 20 A. Yes. 21 Q. Whereas in this case it was actually lower, as it turned 22 out. 23 A. Yes. 24 THE CHAIRMAN: Where do we see that in the figures 25 themselves?</p>

<p style="text-align: right;">Page 69</p> <p>1 A. On page 673, which is previously mentioned. 2 THE CHAIRMAN: Yes. 3 A. You will see the item "Lightship" about halfway down, 4 under "Loading Summary". 5 THE CHAIRMAN: Yes. 6 A. Weight is given as 60.36 and then the vertical centre of 7 gravity, VCG, on the end, 2.273. 8 MR SHIEH: Whereas for the 1998 equivalent, if we look back 9 at the 1998 documentation, at marine bundle 3, the page 10 that we looked at, at 466. 11 A. At the bottom of the page? 12 Q. The bottom of the page. 13 A. You can see it says "Lightship", 63.18, I think it is. 14 Q. Yes. 15 A. You then can't read the next column, and then it says 16 154.56. The 154.56 is the product of the weight times 17 the vertical centre of gravity. So dividing 154.56 by 18 63.618, it gave me a value. 19 You can then look at other pages such as the next 20 page, which -- next page again. Just keep going down if 21 you would, please. 22 Could I refer you to page 464. At the bottom there, 23 you can see some lightship figures which are rather hard 24 to read on the screen. But again you can read the 25 moment as 154.584. Not the bottom line. That's it,</p>	<p style="text-align: right;">Page 71</p> <p>1 managed to plot the chart over time -- so this was 2 simply an observation? 3 A. It's an observation, but I believe it's a relevant 4 observation, for this reason. The surveyor in fact 5 questioned -- I've seen somewhere in the paperwork, and 6 I'm sorry I can't show you where without going back and 7 doing some research. But there are some references 8 somewhere by one of the witnesses that they queried why 9 the 3 tonnes had increased. The response from his 10 senior person was that this was probably because of 11 difficulties in reading the draft marks, or something 12 along those lines. So there is a reference somewhere 13 that the 3 tonnes discrepancy was of a little bit of 14 concern. 15 However, not only -- the inclining experiment is not 16 only done to get the weight correct, but also the centre 17 of gravity, which has a direct bearing on the intact 18 stability of the vessel. When I see that I lift 19 a weight but the centre of gravity goes down, it's 20 indicative that there is something fundamentally wrong 21 with the whole calculation. So it has an impact right 22 throughout anything that relies on the characteristics 23 that are derived from the inclining experiment. 24 Now, the watertight subdivision makes an assumption 25 as to what the lightship is, and that comes from the</p>
<p style="text-align: right;">Page 70</p> <p>1 yes. That cursor. And then on page 465, lightship 2 weight, again we've got 154.564, and 63.618. 3 I must say on my copy it's a little bit clearer. 4 But dividing the third column by the first column should 5 give you the vertical centre of gravity. 6 THE CHAIRMAN: And that figure will be 157 mm higher than 7 2.73 metres, which is the 2005 figure? 8 A. Thank you, Mr Chairman. I think you're right. I don't 9 have the calculator in front of me, unfortunately. 10 THE CHAIRMAN: Thank you. 11 MR SHIEH: Thank you. 12 A. There may be a third reason why there is a discrepancy, 13 in that the vertical centre of gravity has to be 14 measured from somewhere and in all cases, there's 15 reference to the design baseline, and that is what naval 16 architects would usually use. But it may well be in 17 2005, when they used new software, that they moved the 18 baseline. But I have no knowledge of that and it's not 19 presented anywhere. 20 Q. You were just pointing out this odd feature, but in 21 terms of let's say the vessel sinking, what impact or 22 bearing would this odd feature or discrepancy have? The 23 fact is, if you take the 2005 calculations, the ship as 24 it was, and you performed the calculations and you came 25 to the conclusion as to why the vessel sank and you have</p>	<p style="text-align: right;">Page 72</p> <p>1 inclining experiment. So if I find something 2 fundamentally wrong, I've got to assume there's 3 something wrong with the floodable length calculation as 4 well. 5 In fact, my comment is referring to vertical centre 6 of gravity, and that is not used in the watertight 7 subdivision calculation. It's just expressive of 8 something fundamentally wrong with the calculation. 9 THE CHAIRMAN: And it's simply this, is it not: you've 10 raised 8.5 tonnes of lead by 10 inches, yet the centre 11 of gravity has gone down? 12 A. Appears to have gone down, but I don't believe it 13 did so. 14 THE CHAIRMAN: Yes. So that rings alarm bells: "There's 15 something wrong here"? 16 A. Very much so. 17 MR SHIEH: But if we then test the matter in the same way, 18 a hypothetical Mardep inspector, somebody comparing the 19 figures of 2005 and looking back at the 1998 20 calculations, and then spotted this oddity and then 21 raised questions, we were then into some rather unknown 22 territory, right? Because the point having been raised, 23 it is not actually quite clear as to how the point would 24 or could have been explained, because you have suggested 25 several possibilities.</p>

<p style="text-align: right;">Page 73</p> <p>1 A. Yes. If it had been noticed at the time, the normal 2 course of action will be to do the experiment again. 3 I must say, I just noticed that both books refer to 4 the drafts being measured from the moulded baseline, and 5 I believe the moulded baseline is the same in all cases. 6 It's shown on the lines plan from the drawing. So my 7 comment earlier about whether they were measured from 8 the same reference point, the indications in the book 9 are that they were indeed measured from the reference 10 point. 11 Q. When you say "both books" you mean the 1998 book and the 12 2005 book? 13 A. The 1998 book and the 2005 book. 14 Q. And therefore the third possible reason that you offered 15 just now -- 16 A. May not be the case. 17 Q. -- is possibly not a valid reason. Thank you. 18 Dr Armstrong, I know it has been a very long time in 19 the witness box. I think I have covered in clusters of 20 paragraphs the various big topics that you covered in 21 your three reports. 22 Could I take you to your "Conclusion" section in 23 your first report, just to tidy the matter up, before 24 taking you to the new documents that you looked at over 25 the mid-morning break.</p>	<p style="text-align: right;">Page 75</p> <p>1 Paragraph 74: 2 "Lamma IV was designed in accordance with stability 3 regulations in force at that time to meet a capability 4 to float in a stable condition with any one watertight 5 compartment flooded below decks. There were five such 6 watertight compartments, and calculations confirming 7 compliance ... were submitted to Mardep. My 8 calculations show that in reality Lamma IV was capable 9 of survival with two compartments flooded, and therefore 10 it was theoretically capable of meeting a higher 11 standard than was required. 12 The watertight bulkhead indicated on the design 13 drawings at frame 1/2 and forming a boundary between aft 14 peak space and the tank compartment was not constructed 15 as watertight, as it contained a large access opening. 16 The regulations required a watertight door to be fitted, 17 but I am of the opinion that it never was fitted, and 18 the omission was not noticed during survey. The effect 19 of this missing door would not have been catastrophic if 20 only one compartment on Lamma IV had been damaged as 21 postulated by the regulations. 22 The collision with Sea Smooth resulted in two 23 compartments being flooded very rapidly, and because 24 there was no watertight door at frame 1/2 the water also 25 rapidly filled the aft peak space resulting in three</p>
<p style="text-align: right;">Page 74</p> <p>1 We now come to the "Summary" section at page 430. 2 "A brief summary of the salient points is given in 3 the following paragraphs. More detailed technical 4 information is contained in appendix IV. 5 Lamma IV sank quickly because of the extent of 6 damage to the hull caused by the collision with Sea 7 Smooth." 8 You then set out the calculations, including the 9 time factor. But the timeline has I think been modified 10 since in your subsequent report, so we read it subject 11 to the caveat that the timeline has been subsequently 12 modified. But the point remains the same, that Lamma IV 13 sank quickly because of the extent of damage to the hull 14 caused by the collision; correct? 15 A. Correct. 16 Q. Paragraph 73: 17 "Lamma IV was well-constructed and in good 18 structural condition at the time of the accident. There 19 is some question as to whether the hull plating was 20 built with adequate thickness in accordance with the 21 Regulations, and whether this may have contributed in 22 some way to the extent of damage ..." 23 Dr Armstrong, I will revisit this question with you, 24 because some new calculations have come in. 25 Leaving paragraph 73.</p>	<p style="text-align: right;">Page 76</p> <p>1 compartments flooded, which was beyond the capability of 2 the design. 3 The length of time during which the structure of Sea 4 Smooth penetrated into the hull of Lamma IV was very 5 short, less than 1 second, and Sea Smooth clearly exited 6 the hull ... through natural forces when its collision 7 bulkhead contacted the hull of Lamma IV. The upper part 8 of the bow of Sea Smooth penetrated the cabin of 9 Lamma IV above the main deck, creating a trail of damage 10 until Sea Smooth stopped with its bow located at the aft 11 toilet block of Lamma IV. Whether Sea Smooth was 12 deliberately operated astern at this point is not known, 13 but I believe that the two craft would have separated on 14 their own almost immediately without mechanical 15 reversing, and in any case the hull of Sea Smooth was no 16 longer penetrating the hull of Lamma IV as the damage 17 had already been done and it would have made no 18 difference to the rapid flooding time." 19 This has been obviously subsequently updated, and 20 you have supplemented your view as to the length of 21 time, I believe, the two vessels were "together"? 22 A. Yes. 23 Q. "The passenger seats on Lamma IV collapsed because they 24 were insufficiently attached to the plastic deck to 25 withstand the abnormal load, being only screwed to the</p>

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<p>1 deck structure without apparent consideration of the 2 make-up of the internal structure of the deck. 3 The vessels met at a relative heading of close to 4 40 degrees, clearly measurable in the damage trail on 5 Lamma IV. This is a greater angle than indicated by the 6 radar history, and suggests that one or other ... of the 7 two vessels could have been turning with the rudder hard 8 over at the time of the impact. The radar echoes are 9 incapable of providing exact headings at a given time, 10 especially when the speed is rapidly changing." 11 Of course, since you have looked at the AIS data for 12 Sea Smooth and you have actually provided the animation 13 showing the manner the vessels collided, and also the 14 manner they separated? 15 A. Correct, yes. 16 Q. Is there anything you wish to further add or comment on 17 to this series of conclusions or summary that I've just 18 read out? 19 A. Thank you, Mr Shieh. I think not. 20 Q. Could I now come back to two topics. One is the manual 21 in police bundle O at page 4391. 22 THE CHAIRMAN: This is dealing with the horn? 23 MR SHIEH: The horn. 24 THE CHAIRMAN: Yes. 25 MR SHIEH: Dr Armstrong, you have looked at this manual.</p>	<p>1 Photograph 144 shows us that unit. 2 A. It does. 3 THE CHAIRMAN: So we've got the manual for the right piece 4 of equipment. 5 A. I believe so. 6 MR SHIEH: Now, that deals with the manual. 7 The next question concerns the calculations that you 8 kindly did yesterday. 9 Mr Chairman -- 10 THE CHAIRMAN: Before we leave this subject, the manual 11 makes it clear, does it not, that it can be used as 12 a whistle, ship's whistle, or horn? It can also be set 13 to send out automatic fog signals, but you can use it as 14 a ship's whistle? 15 A. According to page 4402, Mr Chairman, the siren can send 16 out a yelping pitch, a varying pitch tone, whilst 17 pressing the microphone button, but I'm not clear to 18 what loudspeaker that would have been connected, whether 19 it was internal or external. 20 Similarly the "Horn" button would send out what's 21 described as a passing signal whilst pressing the 22 microphone button. One might assume that that would 23 have been connected to the exterior horn, because it 24 makes little sense to have a passing signal inside the 25 ship.</p>
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<p>1 Perhaps we'll turn to page 469 of expert bundle 1. Have 2 you had a chance of looking at this manual in 3 a sufficient degree of detail to form a view as to its 4 correlation with the horn buttons that we see, and also 5 its functionalities? 6 A. I've not have had sufficient time to read the whole 7 manual, Mr Shieh, but I am of the opinion it is the same 8 unit. 9 Q. The same unit as the -- 10 A. Depicted in the photograph, yes. 11 Q. Depicted in the left-hand photograph? 12 A. Correct. 13 Q. Yes. Which is the one with buttons separately marked 14 "Horn" and "Siren"? 15 A. Correct. 16 THE CHAIRMAN: Thank you. Well, that's made apparent if one 17 looks at the legend in the diagram attached to the 18 photographs in marine bundle 1 at page 139. 19 Do you see item 10? This is the wheelhouse of 20 Lamma IV. That's described as "The Standard Horizon 21 Loud Hailer VLH3000", is it not? 22 A. Yes. 23 THE CHAIRMAN: That's in the position on the photographs. 24 A. Yes. 25 THE CHAIRMAN: That marries up with the manual, does it not?</p>	<p>1 THE CHAIRMAN: "Passing signal" refers to vessels passing 2 each other? 3 A. I understand that from the note underneath: 4 "The horn function is useful while underway to alert 5 another vessel of your intention." 6 THE CHAIRMAN: And one short blast means "I am altering my 7 course to starboard", as is set out in that note? 8 A. Yes, in accordance with the International Regulations 9 for Preventing Collisions at Sea. 10 Q. So had one intended to send a signal, one short blast, 11 "I am altering my course to starboard", the correct 12 button to operate would be the horn? 13 A. Which button? There are two marked "Horn", one on this 14 unit and one marked on the starboard side of the main 15 console. 16 Q. The horn on this unit. 17 A. I think the correct one -- I'm not a seafaring person, 18 but I think the correct one would have been the one on 19 the right-hand corner of the main console. 20 THE CHAIRMAN: There appears to have been a facility, 21 whether or not it was connected, in this other machine 22 to do the same thing. 23 A. It's unknown to me, but I just mention there are two 24 buttons, and which one did the coxswain press in the 25 emergency.</p>

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<p>1 THE CHAIRMAN: Thank you.</p> <p>2 MR SHIEH: Now, on the subject of thickness -- Mr Chairman,</p> <p>3 I'm not sure whether the Commission is aware. Dr Peter</p> <p>4 Cheng has overnight done a second supplemental expert</p> <p>5 report.</p> <p>6 THE CHAIRMAN: No, nor have I read the first supplemental</p> <p>7 one either.</p> <p>8 MR SHIEH: I think it was done in response to the</p> <p>9 handwritten calculations Dr Armstrong produced</p> <p>10 yesterday.</p> <p>11 THE CHAIRMAN: Yes.</p> <p>12 MR SHIEH: Dr Cheng has done his own calculation using</p> <p>13 a different value for one of the variables.</p> <p>14 THE CHAIRMAN: Yes.</p> <p>15 MR SHIEH: You would remember the exercise Dr Armstrong had</p> <p>16 carried out, because he was converting the steel</p> <p>17 standard to aluminium standard, and by converting it by</p> <p>18 way of his formula.</p> <p>19 THE CHAIRMAN: I do.</p> <p>20 MR SHIEH: Dr Peter Cheng said that a different grade of</p> <p>21 aluminium should be chosen. Basically he did some other</p> <p>22 calculations.</p> <p>23 THE CHAIRMAN: When did this document reach you?</p> <p>24 MR SHIEH: Halfway through my standing up this very morning.</p> <p>25 THE CHAIRMAN: And when did it reach Dr Armstrong?</p>	<p>1 "Dr Armstrong has taken the values of steel yield</p> <p>2 strength and aluminium 0.2% proof stress from Lloyd's</p> <p>3 Rules ..."</p> <p>4 First of all, I think his starting point is your</p> <p>5 handwritten calculation. Can we look at page 956-12 of</p> <p>6 expert bundle 2. He commented, paragraph 2:</p> <p>7 "Dr Armstrong has taken the values of steel yield</p> <p>8 strength and aluminium 0.2% proof stress from Lloyd's</p> <p>9 Rules and Regulations from the Classification of Yachts</p> <p>10 and Small Crafts ... I have located a copy of this</p> <p>11 Section, which is produced here."</p> <p>12 I think we can find it starting page 922-26 onwards.</p> <p>13 Then:</p> <p>14 "From this Section, Dr Armstrong has selected the</p> <p>15 figure 125N/mm squared ... as the 0.2% proof stress for</p> <p>16 aluminium alloy: see line 2 ..."</p> <p>17 We can see the circled entry "2".</p> <p>18 You have picked 125 N/mm squared; correct?</p> <p>19 A. Correct.</p> <p>20 Q. He then said, paragraph 4:</p> <p>21 "However, it is necessary to recognise that there</p> <p>22 are different grades of marine aluminium alloy available</p> <p>23 in the market with different yield strength and ultimate</p> <p>24 strength for shipbuilding purposes. In the present</p> <p>25 case, the type adopted by Cheoy Lee for the side shell</p>
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<p>1 MR SHIEH: Over the mid-morning break. I was about to ask</p> <p>2 him whether he felt sufficiently comfortable to deal</p> <p>3 with it.</p> <p>4 THE CHAIRMAN: That seems like the right question.</p> <p>5 A. I am very comfortable, thank you.</p> <p>6 MR SHIEH: Could we actually read what Dr Peter Cheng has</p> <p>7 said, because obviously if you are in any way not</p> <p>8 sufficiently comfortable and you need to do some more</p> <p>9 research, I suppose Mr Chairman would consider giving</p> <p>10 some more time, but if you feel sufficiently</p> <p>11 comfortable, then we'll continue to look at it.</p> <p>12 A. I'm well aware of the matter he raised. It was --</p> <p>13 Q. Yes. Could we first of all look at what he has said,</p> <p>14 because I think it is the first time Mr Chairman and the</p> <p>15 Commissioner have looked at it?</p> <p>16 THE CHAIRMAN: It is. But you for your part are comfortable</p> <p>17 in dealing with it immediately, are you, Dr Armstrong?</p> <p>18 A. I am very comfortable. It's a matter I considered</p> <p>19 myself when I was doing the calculation.</p> <p>20 THE CHAIRMAN: Thank you.</p> <p>21 MR SHIEH: So we are skipping over the original report and</p> <p>22 we are skipping over the first one. We are now dealing</p> <p>23 with the short point raised by this second supplemental</p> <p>24 report.</p> <p>25 Paragraph 2:</p>	<p>1 plating is aluminium 'alloy 5083-H116'."</p> <p>2 We can see that from various documentation, such as</p> <p>3 the order form from the Florida manufacturer.</p> <p>4 THE CHAIRMAN: 5083 refers to the alloy component and H116</p> <p>5 to tempering; is my memory correct?</p> <p>6 A. Correct.</p> <p>7 MR SHIEH: He goes on to say:</p> <p>8 "The yield strength of aluminium alloy 5083-H116 is</p> <p>9 215 N/mm squared, as shown in table A5 of the Det Norske</p> <p>10 Veritas Rules for Ships ... a copy of which is produced</p> <p>11 here."</p> <p>12 And he refers to appendix 8, which starts at</p> <p>13 page 922-8. It refers to 5083-H116.</p> <p>14 You can see -- I think the relevant page is -29,</p> <p>15 right, the top part? Could you assist us in identifying</p> <p>16 that? Because if we look at --</p> <p>17 A. The sixth line down, "NV-5083".</p> <p>18 Q. Yes.</p> <p>19 A. In the next column it lists four tempers, which are the</p> <p>20 letters beginning with "H".</p> <p>21 Q. Yes.</p> <p>22 A. You'll see against "H111" less than 6 mm. Yield</p> <p>23 strength is 125. Mr Cheng's comment really refers to</p> <p>24 the fact they're using H116 temper, which has a value</p> <p>25 of 215.</p>

<p style="text-align: right;">Page 85</p> <p>1 Q. H111? I thought we are talking about H116. 2 A. That is Mr Cheng's point. 3 THE CHAIRMAN: H116, if one follows it through to the "Yield 4 Strength" column, has the figure 215; is that the point? 5 A. Yes. 6 MR SHIEH: Yes. 7 A. I seem to be giving evidence on behalf of Dr Cheng here. 8 THE CHAIRMAN: At least you're helping us follow what's just 9 come in. 10 MR SHIEH: So, based on that entry, Dr Cheng -- well, he 11 refers to table A5, which is the one we have seen. 12 Over the page at paragraph 6, he says: 13 "In Dr Armstrong's calculation it is noted that he 14 has chosen a marine aluminium alloy material with 15 a yield strength of 125 N/mm squared which in accordance 16 with table A5 is a lower grade material as compared with 17 the 5083-H116 actually used for the side shell 18 plating ... 19 In the light of the above, I am prepared to adopt 20 215 ... as being more appropriate to Lamma IV (as 21 opposed to 220 ... which was used in paragraph (e) of my 22 supplemental report ... 23 I have worked through Dr Armstrong's calculation and 24 totally agree with his theoretical base except that, in 25 my opinion, the yield strength of 125 ... shall be</p>	<p style="text-align: right;">Page 87</p> <p>1 Q. What would be your response to Dr Cheng's point? 2 Because Dr Cheng's point, apparently, is the aluminium 3 alloy used for building the ship is actually stronger. 4 A. Indeed it is. I would respond by starting with the 5 instructions relevant -- the 1995 Instructions, the one 6 after the Blue Book, which you will recall makes 7 a comment about "You can use classification society 8 rules, but if you do so, the vessel must remain in 9 class". There is a reason for that. The reason is that 10 each classification society has its own rules and 11 regulations, and you cannot take one rule out of 12 context. You've got to read the whole rules in their 13 entirety. You cannot take a formula from one set of 14 rules, say, DNV, and another paragraph from, say, 15 Lloyd's. You have to read the rules in their entirety 16 because they together work to provide a cohesive 17 solution. 18 You will find that if you calculate the side 19 thickness requirements for an aluminium vessel of this 20 size, you will get different answers from each class 21 society. 22 Could I ask you to put up page 922-27, please. 23 These are from the rules of Lloyd's, Rules and 24 Regulations for the Classification of Yachts and Small 25 Craft.</p>
<p style="text-align: right;">Page 86</p> <p>1 substituted by 215 ..." 2 So he agrees with the methodology; he simply wishes 3 to replace the value of one variable by another? 4 A. (Witness nods). 5 Q. "My final value for the thickness of side shell plating 6 with 5083-H116 marine grade aluminium alloys calculated 7 by using the same equations ... is 3.987 ... My detailed 8 workings are produced here. 9 However, as I have stated in paragraph 2(e) of my 10 supplemental report, this is subject to a minimum shell 11 plate thickness requirement of 4 mm." 12 Dr Armstrong, as I understand it, I'm not sure 13 whether you have had a chance of checking the actual 14 calculations in appendix 9 in terms of the arithmetic -- 15 A. No, I have not done that but I would have assumed 16 Dr Cheng could do that because it was quite a simple 17 calculation. 18 Q. Right. It's simply an arithmetical exercise. 19 So the issue he raises, subject to any arithmetical 20 mistakes of calculations, seems to be the choice of 21 a particular input; is that a fair understanding -- 22 A. Correct. Correct, yes. 23 Q. -- of the difference or the apparent difference between 24 the two of you? 25 A. That's how I understand it, yes.</p>	<p style="text-align: right;">Page 88</p> <p>1 Q. Page 922-27, which is headed "Steel and Aluminium 2 Alloys"? 3 A. Correct. On the top right-hand side, you'll see there 4 at paragraph 4.2, "Material properties". 5 Q. Yes. 6 A. It tells you when you are calculating the scantlings 7 according to Lloyd's that you should use a yield 8 strength for steel of 235. Both Dr Cheng and I agree on 9 that. 10 Under item 4.2.2, it says: 11 "The basic mechanical properties of marine grade 12 aluminium alloy AL1 referred to in 1.3.1 ..." 13 0.2 per cent proof stress is 125. I therefore chose 14 to use 125 in accordance with Lloyd's. 15 There are some other factors that we should be aware 16 of, that aluminium is tempered by putting it through 17 a heating process, usually in a furnace, in order to 18 improve the strength characteristics, and this refers to 19 relieving stress in the grains formed when the plating 20 is rolled, a mechanical process. 21 When an aluminium alloy is welded, the heat destroys 22 that tempering and therefore when you weld aluminium, 23 you actually reduce its strength capability 24 substantially. When designing stiffeners in aluminium, 25 one has to allow for that, and in fact you use a value</p>

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<p>1 of less than 90 for that reason, in the same units as 2 shown on this page. 3 It's usual when designing to Lloyd's not to account 4 for that welding process, just to use the 125. 5 Dr Cheng has chosen to use a different set of rules, 6 different classification society rules, which allow you 7 to use 215 for temper 116. I do not know under these 8 Rules -- which I would say are not rules for lightweight 9 craft but are rules for ocean-going vessels with 10 presumably aluminium superstructures, and I believe this 11 refers to aluminium superstructures because I know of no 12 large SOLAS-classed ocean-going vessels with aluminium 13 hulls. I do not know without reading the Rules 14 carefully whether you can use this value of 235 for 15 a higher grade of aluminium without allowing for the 16 decrease when you weld it. 17 THE CHAIRMAN: 215, is that not the figure? 18 A. Sorry, 235. No, 215. You're quite correct, 19 Mr Chairman. I'm sorry. 20 THE CHAIRMAN: So your point is, under Lloyd's, having taken 21 125, you don't subtract anything to deal with the 22 reduced strength from welding? 23 A. Correct. 24 THE CHAIRMAN: But you don't know whether if you take 215, 25 you might then have to do a subtraction from that figure</p>	<p>1 material, such as H116 -- "may be accepted provided the 2 specifications give reasonable equivalence to the 3 requirements of this Section." 4 And you need manufacturer's test certificates. 5 That's telling me if you can prove to Lloyd's that 6 this higher-strength material is better, then you may be 7 able to use a higher value of yield strength. My 8 difficulty with that is that this is all relying on the 9 class society. But under 1995 Regulations, you're meant 10 to have the vessel in class. And this gets back to 11 a vessel in class has to comply with the Rules in their 12 entirety. 13 THE CHAIRMAN: You can't pick and choose one rule from one 14 class and then another rule from another class? 15 A. Correct, you can't do that. You have to comply in its 16 entirety. So I think you'd need to do an awful lot more 17 work to justify using 215 in this particular case. It 18 may well be right. Mr Cheng may be valid in what he is 19 saying. I'm just saying that under Instructions 1995, 20 I can't see how you can do that. And I would want to 21 read these Rules very carefully to be sure whether 22 that's correct or not. 23 MR SHIEH: Earlier on, Dr Armstrong, when you talked about 24 the tempering process and what happens after you weld 25 aluminium, you said you actually reduce the strength</p>
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<p>1 because of welding? 2 A. That's the point I'm trying to make, Mr Chairman. So 3 I chose to use the values I had in front of me. I did 4 not have the DNV ocean-going rules, but I did have the 5 Lloyd's Rules and the two values there are quite clear. 6 Can I also then add that under 4.2.2, where it 7 refers to "AL1" in paragraph 1.3.1 -- it's worthwhile 8 going to paragraph 1.3.1, which is on the left of the 9 page, I think. 10 MR SHIEH: Page 922-26. 11 A. And that's basically telling you that it has to comply 12 with the various rules stating what properties the 13 high-tensile steel and other materials have to have. 14 "1.3.1. Aluminium alloy plates, bars and sections, 15 are to be manufactured in accordance with ..." 16 And then there's a specification. 17 "For applications where the material is subjected to 18 high local stresses, it is recommended that [you get 19 a higher strength material] ..." 20 It doesn't apply in this case. 21 "1.3.2. ... materials which have been manufactured 22 and tested in accordance with the requirements of 23 a national or proprietary specification may be 24 accepted ..." 25 What that means is if you use a higher temper</p>	<p>1 substantially. But you say: 2 "... when designing to Lloyd's not to account for 3 that welding process, just to use the 125." 4 Could I just make sure I understand that. You mean 5 when you design to the Rules of Lloyd's, people don't 6 normally discount further and simply use 125? 7 A. Correct. 8 Q. So in a sense, in theory, you should -- if you actually 9 take into account the weakening of the strength of 10 aluminium as a result of the welding process, the yield 11 strength could well be less than 125, if you designed to 12 Lloyd's? Is that the point? 13 A. No. Normally the 125 I think is adequate for 116 14 material, and I wouldn't reduce that any further. 15 THE CHAIRMAN: Because built into it is as allowance for the 16 fact you're not going to subtract? 17 A. I'm trying to avoid using that term "built in", because 18 I do not know -- these are Lloyd's Rules and I'm not 19 sure of their background. But certainly if I were 20 designing a craft to Lloyd's, I know from experience 21 they will accept 125 for plating. 22 I don't know if DNV Rules -- Dr Cheng is known to me 23 as a designer of quite large vessels. I don't know if 24 he has experience of small craft or not. But on small 25 craft, the welding seams tend to be much closer together</p>

<p style="text-align: right;">Page 93</p> <p>1 because of the small shape. The small craft has a lot 2 more shape in it. There are no large flat panels. So 3 you have to use smaller-sized plates. So the welding 4 seams are closer together on a small boat compared to 5 a large vessel, where the welding seams may be many 6 metres apart. Because there's more welding, there is 7 more reduction in strength. 8 THE CHAIRMAN: Is there welding at each of the frames on the 9 vessel? 10 A. Generally not. There is welding at each of the frames 11 where the frames are attached to the plating. 12 THE CHAIRMAN: And this is a vessel with 350 mm frames? 13 A. Well, the frame spacing is 1,250, but there are then 14 stiffeners welded horizontally at 350. 15 THE CHAIRMAN: Stiffeners. So your caveat is that with 16 a smaller vessel with that kind of configuration, frames 17 and stiffeners, there is more welding closer together; 18 is that the point? 19 A. Yes, sir. 20 THE CHAIRMAN: And that has an effect on reducing the 21 strength of the alloy? 22 A. That is my assertion, yes. I did consider the higher 23 strength, but for those reasons I chose to use 125. 24 MR SHIEH: Now, to a layperson -- I mean, there is a beauty 25 in scientific precision and one might think alloys are</p>	<p style="text-align: right;">Page 95</p> <p>1 THE CHAIRMAN: Do we not have introductory parts so that 2 this can be resolved? 3 A. Mine starts at section 9, and the book itself -- 4 MR SHIEH: Page 922-28. 5 THE CHAIRMAN: Mr Mok, could we be supplied with the 6 introductory parts so that Dr Armstrong can address 7 that? 8 MR MOK: We will ask for them. 9 THE CHAIRMAN: Thank you. 10 A. It is a substantial book. 11 MR SHIEH: Would you find it helpful if over lunch, perhaps 12 with the help of DoJ, you were supplied with more 13 background about the DNV Rules for you to be able to 14 assist on the question that I have put forward? 15 A. Of course I'm willing to assist in any way I can, yes. 16 MR SHIEH: Mr Chairman, perhaps -- 17 THE CHAIRMAN: Given that you've been confronted with this 18 at short notice, don't feel that you have to forgo your 19 lunch. If you need time, you'll have time, and time 20 will be granted so that you can, if necessary, come 21 back. 22 A. Okay. 23 THE CHAIRMAN: Just say if you need time. 24 A. May I have a look first and then make a decision? 25 THE CHAIRMAN: Yes, that sounds sensible.</p>
<p style="text-align: right;">Page 94</p> <p>1 alloys and there is a scientific value to be attached to 2 a particular alloy. So it's alloy grade X, and science 3 tells us the breaking strength of this alloy is X. But 4 how come the figures we have seen, if you go by one set 5 of rules, let's say the Lloyd's Rules, it stipulates it 6 in a rather general fashion, 4.4.2, and there's only one 7 value, 125 N/mm squared. When you look at the DNV Rules 8 it actually splits into numerous detailed grades and 9 with each grade having very differently valued yield 10 strength, as if each classification society somehow 11 decides yield strength differently. I mean, either it 12 yields at this strength or it doesn't. Can you assist 13 me with that? 14 A. I'll attempt to assist you but I cannot be totally 15 authoritative because I didn't, of course, write the 16 rules. But my experience, based on using them, is with 17 the Lloyd's Rules, you're dealing with small craft. 18 It's headed "Rules and Regulations for the 19 Classification of Yachts and Small Craft." 20 Q. Which would have fitted Lamma IV? 21 A. Which would have very much applied to Lamma IV, yes. 22 They would be the appropriate rules for Lamma IV. 23 Whereas the DNV Regulations Dr Cheng has currently 24 provided are for ocean-going vessels, I believe, without 25 seeing the introductory parts, and therefore --</p>	<p style="text-align: right;">Page 96</p> <p>1 MR SHIEH: Because, Mr Chairman, from the indications I have 2 been given from my learned friends, the questions that 3 they will be applying for leave to ask, if leave is 4 granted, could well take up the whole afternoon and 5 straddle into tomorrow. In which case, if Dr Armstrong 6 really needs some more time to study the rules in 7 greater detail, it may well be I won't ask him further 8 now, subject to him providing his response when I come 9 to "re-examine". 10 THE CHAIRMAN: Let's see where we are at 2.30, but that may 11 well be a sensible way of dealing with it. 12 MR SHIEH: Yes. 13 THE CHAIRMAN: Dr Armstrong, we'll take our lunch break now 14 and we'll resume this afternoon at 2.30. 15 A. Thank you. 16 (12.55 pm) 17 (The luncheon adjournment) 18 (2.30 pm) 19 MR SHIEH: Mr Chairman, I was in the course of trying to 20 find out whether or not over the lunch adjournment the 21 relevant DNV Rules forming part of that set of small 22 clip produced by Dr Peter Cheng had been located, 23 produced and shown to Dr Armstrong. I have yet to get 24 an answer, but since I think Mr Mok is here and 25 Dr Armstrong has just gone into the box, perhaps I can</p>

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<p>1 just ask that.</p> <p>2 Dr Armstrong, welcome back.</p> <p>3 A. Thank you.</p> <p>4 Q. Over the lunch adjournment, have you been shown the</p> <p>5 relevant part of the relevant DNV Rules which you</p> <p>6 indicated you might need time to study before you could</p> <p>7 assist us further?</p> <p>8 A. No, I have not been shown any of the relevant DNV Rules,</p> <p>9 but I have taken the liberty of downloading the DNV</p> <p>10 Lightcraft Rules for Small Ships, and I have worked on</p> <p>11 those over the lunchtime.</p> <p>12 Q. In terms of logistics, have you got physical hard</p> <p>13 copies?</p> <p>14 A. Yes, I believe there are a number of physical hard</p> <p>15 copies, although I don't have one at the moment.</p> <p>16 MR SHIEH: Mr Chairman, I'm in your hands whether or not in</p> <p>17 this state -- whether or not we'll deal with the copying</p> <p>18 now immediately and ask Dr Armstrong cold, or --</p> <p>19 THE CHAIRMAN: Let's find out, first of all, having worked</p> <p>20 industriously over lunch, are you in a position to</p> <p>21 address this material, or do you need further time to</p> <p>22 think and consider it?</p> <p>23 A. I will be happy to attempt to address the issue now,</p> <p>24 Mr Chairman.</p> <p>25 THE CHAIRMAN: Very well.</p>	<p>1 THE CHAIRMAN: Yes, I follow that. Perhaps that was all you</p> <p>2 were able to download in the time.</p> <p>3 A. Correct, yes.</p> <p>4 THE CHAIRMAN: As I understand it, we have simply one copy</p> <p>5 of that?</p> <p>6 MR SHIEH: Only one copy, yes.</p> <p>7 THE CHAIRMAN: Very well. That can be copied now, scanned,</p> <p>8 paginated, and then we can come back to it.</p> <p>9 Is there anything else we can deal with in the</p> <p>10 meantime?</p> <p>11 MR SHIEH: I do not believe I have anything further for</p> <p>12 Dr Armstrong, subject to revisiting the question about</p> <p>13 the DNV Rules and the aluminium yield strength issue.</p> <p>14 THE CHAIRMAN: Yes. Well, thank you for that. As we came</p> <p>15 in or as I came in to the hearing room, shortly before</p> <p>16 I came in, I was handed some material that had come from</p> <p>17 Wilkinson & Grist which is a response to the enquiry for</p> <p>18 information that the Commission made of Cheoy Lee to</p> <p>19 Mr Pao relating to the construction of the</p> <p>20 superstructure, the design and the construction of the</p> <p>21 superstructure. And this is the material in response to</p> <p>22 that request?</p> <p>23 MR PAO: Yes, Mr Chairman. You will find that it concerns</p> <p>24 preliminary negotiations between Cheoy Lee and High</p> <p>25 Modulus, and you will find that Cheoy Lee initially was</p>
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<p>1 MR SHIEH: Mr Chairman, I have just been given -- a number</p> <p>2 of these documents are being handed out. (Handed).</p> <p>3 They may come from various sources.</p> <p>4 Mr Chairman, the three-page document that has just</p> <p>5 been distributed says "Rules for Classification of</p> <p>6 Ships/High Speed, Light Craft and Naval Surface Craft:</p> <p>7 Part 2 Chapter 2", which is a July 2011 document.</p> <p>8 THE CHAIRMAN: Yes. DNV.</p> <p>9 MR SHIEH: Dr Armstrong, is that a product of your research</p> <p>10 after lunch?</p> <p>11 A. Correct, yes.</p> <p>12 Q. Because just as the documents were coming in my learned</p> <p>13 junior Mr Lui handed me another document which has</p> <p>14 a sticker saying "From DoJ, only one copy". That is</p> <p>15 also a DNV document which is a 1996 document, which says</p> <p>16 "Rules for Classification for High Speed, Light Craft</p> <p>17 ... Materials and Welding: Part 2 Chapter 1".</p> <p>18 So the objective state of affairs is that</p> <p>19 Dr Armstrong apparently located the three-page document,</p> <p>20 but DoJ supplied another set of documents which possibly</p> <p>21 DoJ regards as relevant.</p> <p>22 THE CHAIRMAN: Well, that's the one that we should be having</p> <p>23 regard to, is it not, 1996?</p> <p>24 A. It seems to make more sense to me. I used the 2011,</p> <p>25 Mr Chairman.</p>	<p>1 thinking of a single-skin structure for the deck which</p> <p>2 was about 9 mm thick, I was given to understand, but</p> <p>3 High Modulus suggested the sandwich construction for</p> <p>4 weight-saving reasons, and Cheoy Lee adopted that. But</p> <p>5 so far as the construction of the superstructure is</p> <p>6 concerned, no material has survived, because the</p> <p>7 handwritten work order handed down to the shipyard</p> <p>8 workers no longer exists.</p> <p>9 THE CHAIRMAN: Right. Thank you for that.</p> <p>10 Mr Shieh, has this material reached Dr Armstrong?</p> <p>11 MR SHIEH: Not yet.</p> <p>12 THE CHAIRMAN: I think, therefore, there are two matters he</p> <p>13 might be able to help us with, and I think it makes</p> <p>14 sense, rather than becoming disjointed, if we were to</p> <p>15 rise for a short time whilst this material is made</p> <p>16 available to Dr Armstrong. The priority, obviously,</p> <p>17 would be the DNV material.</p> <p>18 MR SHIEH: The DNV Rules.</p> <p>19 THE CHAIRMAN: And then it may be that you can help us with</p> <p>20 such material as now being provided about the</p> <p>21 construction of the upper deck floor, if I can call it</p> <p>22 that, into which the seats were attached, and whatever</p> <p>23 it is that you can find in that material that throws</p> <p>24 light onto the circumstances in which it came to be</p> <p>25 constructed in that style. And matters that are related</p>

<p style="text-align: right;">Page 101</p> <p>1 to providing for the proper securing of seating to 2 whatever the material was, whether it was this sandwich 3 or whatever else it was, whether there was anything 4 about the structure that for example would have 5 permitted attachment of wood. We've heard evidence of 6 that as being one way in which you could add extra 7 security. So wood underneath the deck, and the screw 8 coming through the deck and into the wood. 9 Perhaps we could invite you to look at that to see 10 if you can help us at all in that area. 11 A. I understand your instructions, Mr Chairman. 12 THE CHAIRMAN: What we'll do is take an adjournment for, 13 say, 15 minutes at the moment. We'll get the material 14 to you, the up-to-date DNV material first, Dr Armstrong. 15 Let's see where we are in 15 minutes. 16 MR GROSSMAN: Mr Chairman, just before you adjourn, since 17 we've got a few minutes, I wonder if I might ask 18 a housekeeping question. That is this: you've 19 indicated, of course, that you'll be asking us for 20 submissions. May I take it that you want the 21 submissions in writing? That's the first point. 22 The second point is, insofar as the terms of 23 reference of the Commission are concerned, the second 24 part of it, looking at it compendiously, relates to 25 recommendations that the Commission will make about</p>	<p style="text-align: right;">Page 103</p> <p>1 Lamma II that was previously built by Cheoy Lee. 2 THE CHAIRMAN: It's the other way round from what you told 3 us. 4 MR PAO: Yes, it's completely opposite, because -- 5 THE CHAIRMAN: Thank you for correcting that. 6 MR SHIEH: Mr Chairman, in relation to the two DNV 7 documents, my understanding is this. The 1996 document 8 provided by the Department of Justice in fact duplicates 9 some pages of the appendix to Dr Peter Cheng's latest 10 report. 11 THE CHAIRMAN: Yes. 12 MR SHIEH: In particular, Dr Peter Cheng's latest report, 13 appendix 8, is actually section 9 of the DNV document. 14 If Mr Chairman were to look at the DoJ document, the 15 second-last sheet is section 9. 16 THE CHAIRMAN: Yes, I see that. Yes. 17 MR SHIEH: So what goes before that is basically to put that 18 particular section in context, I gather. 19 THE CHAIRMAN: Yes. 20 MR SHIEH: But what Dr Armstrong had located through the 21 internet, the 2011 version, as I understand it there 22 should be a 1996 equivalent of that 2011 document which 23 would have formed part of the 1996 document produced by 24 the DoJ. 25 THE CHAIRMAN: Yes. Specifically which pages in the</p>
<p style="text-align: right;">Page 102</p> <p>1 future safety, et cetera. I put that generally. 2 Now, at the end of the day, I suppose, speaking from 3 my clients' point of view, it may be regarded as not 4 appropriate for us to make suggestions to the 5 Commission. But if the Commission feels that any 6 suggestion from us, which it may or may not accept, 7 would be appropriate, then it would be of interest if 8 you could give us an indication. 9 THE CHAIRMAN: Yes. We'll revert to you on those two 10 subjects later. 11 MR GROSSMAN: Thank you. 12 (2.40 pm) 13 (A short break) 14 (3.00 pm) 15 MR PAO: Mr Chairman, I do apologise for giving the 16 Commission the wrong information. 17 THE CHAIRMAN: We've seen the mistake. 18 MR PAO: Yes. 19 THE CHAIRMAN: We assumed you had made an error, because 20 it's the opposite, isn't it? 21 MR PAO: It is. It stemmed from my misunderstanding. 22 THE CHAIRMAN: It was Cheoy Lee that was asking the designer 23 to consider the less expensive, less heavy model. 24 MR PAO: Indeed. The designer was in fact given the 25 single-skin construction superstructure design for the</p>	<p style="text-align: right;">Page 104</p> <p>1 2011 version? 2 MR SHIEH: The 2011 version -- at the moment, the 1996 3 equivalent is not in front of us. So I understand that 4 Dr Armstrong has caused enquiries to be made of the DoJ 5 for production of the 1996 equivalent of the 6 2011 document. 7 THE CHAIRMAN: That is to say, part 3 chapter 3, looking at 8 the top right-hand corner? 9 A. (Witness nods). 10 MR SHIEH: Dr Armstrong, perhaps you can indicate which 11 equivalent you have asked for. Is it part 2 chapter 3, 12 or part 3 chapter 3? 13 A. Part 3 chapter 3, Mr Chairman. 14 THE CHAIRMAN: Yes. 15 MR SHIEH: But I understand that it might take some time for 16 the DoJ to locate it and produce it, but perhaps Mr Mok 17 can indicate. 18 THE CHAIRMAN: Yes. Mr Mok, can you help? 19 MR MOK: Yes. I think they have to go back and look for it. 20 THE CHAIRMAN: Is this being done in some electronic 21 archive, or how is it being done? 22 MR MOK: I haven't enquired. I was just given these pages, 23 just like the Commission was, and I don't know where 24 they came from. I'm sure enquiries are now being made 25 to see how to track down that part.</p>

<p style="text-align: right;">Page 105</p> <p>1 THE CHAIRMAN: Very well. Thank you for that. 2 MR SHIEH: My understanding is that Dr Armstrong is prepared 3 to give an explanation based on the 2011 document, but 4 that of course is subject to assuming that the 1996 5 equivalent is more or less the same, or not dissimilar. 6 THE CHAIRMAN: I don't think we need to assume. We'll wait 7 until we get the 1996 document. 8 MR SHIEH: Yes. In which case, Dr Armstrong will not be in 9 a position to immediately address that issue. 10 THE CHAIRMAN: I follow that. 11 MR SHIEH: In relation to the Cheoy Lee documents from 12 Wilkinson & Grist, which I think Dr Armstrong has also 13 been asked to look at, I wonder whether it is the 14 Commission's intention to really ask Dr Armstrong now to 15 express his views? 16 THE CHAIRMAN: Let's ask Dr Armstrong. 17 Do you need more time to digest this material, or 18 are you able to help us now? 19 A. Mr Chairman, I would seek some further advice on the 20 mistake from Mr Pao. I'm not sure I fully understand 21 it. I see a letter here which is a proposal, I think 22 from High Modulus, suggesting a single-skin construction 23 dated 1994. 24 THE CHAIRMAN: Yes. 25 A. That is for Lamma II, did I understand?</p>	<p style="text-align: right;">Page 107</p> <p>1 have -- 2 THE CHAIRMAN: Yes. But I think it's important that we see 3 the chronology of the correspondence that we've been 4 provided with. 5 MR SHIEH: Yes. 6 Dr Armstrong, the screen is now showing the covering 7 letter by Messrs Wilkinson & Grist at page 61, but the 8 meat of the document starts -- actually it's the reverse 9 order. We shall start at the very end of the bundle. 10 Because if you start immediately after the covering 11 letter, we are way into February 1995. We should start 12 at the very bottom. 13 THE CHAIRMAN: That's the Hong Kong way of constructing 14 a file, is it not? 15 MR SHIEH: We should go straight to page 94, the bottom of 16 the bundle, which is actually chronologically the first 17 one. It's 14 November 1994, which enclosed certain 18 drawings. It's from Cheoy Lee to High Modulus. 19 As I understand it, it informs High Modulus that 20 they had received an order for a 28.5 m passenger ferry, 21 "which is almost a repeat order of a vessel we delivered 22 to the same owner". So the repeat order, the previous 23 order was Lamma II, as you understand it; correct? 24 A. As I understand it, yes. 25 Q. Instead of reading out this letter, is there any part of</p>
<p style="text-align: right;">Page 106</p> <p>1 MR PAO: For Lamma II. The design was given to High Modulus 2 for reference. That was single-skinned construction on 3 a steel hull. 4 A. Yes. 5 MR PAO: Because Lamma IV needs to be lighter and faster and 6 more economical on fuel. 7 A. I understand. 8 MR PAO: That's the preference of Cheoy Lee, to ask High 9 Modulus to investigate the possibility of a sandwich 10 construction where they did all the calculations and did 11 the final design. 12 A. Okay. I think I'm in a position to answer your 13 questions, Mr Chairman. 14 THE CHAIRMAN: Very well. 15 A. As stated, a number of different alternative 16 arrangements were examined by High Modulus, specifically 17 four different arrangements of sandwich construction 18 using PVC foam, and the aim, as I read the various 19 correspondence between them -- 20 THE CHAIRMAN: Before you go any further. 21 Mr Shieh, I think it would assist if you were to 22 lead the witness through the document so that those in 23 the public can follow what's now been received. 24 MR SHIEH: Yes. I was about to ask Dr Armstrong to really 25 talk us through individual pages, because he should</p>	<p style="text-align: right;">Page 108</p> <p>1 this letter that you feel pertinent -- 2 THE CHAIRMAN: This has only recently arrived in front of 3 us. It might take a little longer, but I think it would 4 help. I appreciate you're coming to this without your 5 usual preparation, so we'll just have to take it step by 6 step. 7 MR SHIEH: Yes. 8 "Both vessels for operational reasons have metal 9 hulls and main decks. Both however have FRP 10 superstructures (FRP upper deck and house top)." 11 THE CHAIRMAN: Can we just identify the numbers. 4625, is 12 that Lamma IV? Second line of the letter. 13 "We have recently received an order for a 28.5 m 14 passenger ferry, our Yard No. 4625 ..." 15 MR SHIEH: We'll check the relevant references. Yes, it is. 16 It's in the relevant Cheoy Lee plans. "Yard 4625" 17 refers to Lamma IV. 18 THE CHAIRMAN: Thank you. 19 MR SHIEH: Second paragraph: 20 "Both however have FRP superstructures (FRP upper 21 deck and house top). 22 Yard No. 4555 [that is Lamma II] utilised 23 a conventional single-skin method of alternate layers of 24 mat and woven roving, without cores." 25 Just pausing here. Can you explain to us the</p>

<p style="text-align: right;">Page 109</p> <p>1 meaning of "conventional single skin method of alternate 2 layers of mat and woven roving, without cores"?</p> <p>3 A. Yes, I can attempt to do so.</p> <p>4 Woven rovings are long strands of glass which run 5 perpendicular to each other and are woven together into 6 some loose mat-like material. It is a woven material. 7 They come in different weights and sizes. As we have 8 previously discussed, they don't have a lot of strength 9 in the perpendicular direction. So to assist with that 10 adherence of one layer of woven roving against another 11 layer of woven roving, it is usual to put some chopped 12 strand mat material between them.</p> <p>13 Chopped strand mat are the same material; it's just 14 chopped up into 2- or 3-inch lengths and then pressed 15 into a sheet type of form, a flexible sheet type of 16 form.</p> <p>17 This allows, when put into a resin, some continuity 18 of strength in the perpendicular direction. If the 19 chopped strand mat wasn't there, it would have far less 20 strength in the perpendicular direction. So it is quite 21 good practice when making a single skin out of more than 22 one piece of woven roving to include some chopped strand 23 mat between.</p> <p>24 "Without cores" means that there was no foam 25 material, no PVC foam.</p>	<p style="text-align: right;">Page 111</p> <p>1 are associated with the panel on which they sit.</p> <p>2 THE CHAIRMAN: I'm sorry, can you explain pillars to me, at 3 least for my benefit?</p> <p>4 A. A vertical post underneath the deck running down to the 5 deck below, exactly.</p> <p>6 THE CHAIRMAN: As in a Roman pillar, as it were?</p> <p>7 A. Yes, although not quite so fancy usually.</p> <p>8 THE CHAIRMAN: No. I follow. And stiffeners or stringers?</p> <p>9 A. Stiffeners are added to the panel in order to give it 10 additional strength, particularly if they are located in 11 association with the pillars, so that the stiffeners 12 land on a pillar and span between pillars.</p> <p>13 THE CHAIRMAN: So the pillar would be vertical and the 14 stiffener horizontal?</p> <p>15 A. Exactly, sir, yes.</p> <p>16 MR SHIEH: You referred to the concept of span, "the span of 17 the material would have been smaller". What do you mean 18 by "the span of the material would have been smaller"?</p> <p>19 A. The distance between supports or, if you like, the 20 distance between the pillars. However, I should say 21 naval architecture can be complicated sometimes. There 22 are probably in a single skin stiffeners running in two 23 directions, and the stringers are usually -- it's usually 24 the name given to some quite small stiffeners running in 25 one direction, and then there would be thicker</p>
<p style="text-align: right;">Page 110</p> <p>1 THE CHAIRMAN: So "core" means "foam" in this context?</p> <p>2 A. I believe so, yes, sir.</p> <p>3 THE CHAIRMAN: Yes.</p> <p>4 MR SHIEH: "We wish to see whether you are interested in the 5 re-engineering of the superstructure for this new 6 project for us, with a view of obtaining savings in 7 weight, labour and materials. Our preference is to use 8 foam cores in conjunction with pillars to reduce 9 significantly the number of stringers."</p> <p>10 What do you understand to be the proposal put 11 forward by Cheoy Lee to High Modulus?</p> <p>12 A. My understanding is their proposal was, instead of 13 having a single skin, which is the alternate layers of 14 woven roving and chopped strand mat, to start out with 15 a very lightweight PVC foam core and then skin that on 16 top and bottom with woven rovings, and there would also 17 be some chopped strand mat involved in that process, 18 which allows you to have a thicker material and 19 therefore a stronger material.</p> <p>20 "In conjunction with pillars" means that the span of 21 the material would have been smaller, so there would be 22 less bending associated with the skin, which would again 23 allow you to make it lighter. So this is telling me 24 that the aim is to try and make a lighter structure.</p> <p>25 "Stringers" is a name given to the stiffeners that</p>	<p style="text-align: right;">Page 112</p> <p>1 stiffeners, which we might call girders, running 2 perpendicular, although horizontal, which would lie 3 between pillars.</p> <p>4 So stringers are usually the lighter, smaller -- for 5 convenience sake, let's say the girders run forward and 6 aft, and the stringers run athwartships, but they could 7 be the other way round.</p> <p>8 Q. First of all, this letter puts forward the Lamma II 9 design of single-skin method of alternate layers of mat 10 and woven roving, whereas the suggested alternative is 11 to use foam cores in conjunction with pillars. So the 12 suggested alternative is to have a layer on top, a layer 13 at the bottom, and in the middle you have the foam which 14 you say would increase the thickness?</p> <p>15 A. Correct.</p> <p>16 Q. Whereas in the original design, when it says 17 "single-skin method", there's no foam?</p> <p>18 A. Correct.</p> <p>19 Q. But there will be loads of the same kind of layers that 20 we see in the alternative design?</p> <p>21 A. Correct, although there may be different strengths of 22 glass. Glass comes in a variety of properties. So you 23 cannot assume they are exactly the same material.</p> <p>24 Q. So in the wafer-type design, there's one sheet on top, 25 one sheet at the bottom, foam in the middle. In the</p>

<p style="text-align: right;">Page 113</p> <p>1 single-skin method, how many layers normally would there 2 be? 3 A. I cannot say normally, but in this particular case 4 I think there were two or something approaching that. 5 Four layers of chopped strand mat, I think, and two 6 alternate layers of woven rovings. 7 Q. Thank you. 8 A. But I think you'll find that in the detail later on in 9 the letters. 10 Q. Right. Okay. Thank you. 11 The letter goes on: 12 "We have attached herewith three excerpts to allow 13 you to make an initial observation whether sufficient 14 gains could be obtained in weight, labour and materials 15 to warrant this exercise, and if so, allow you to quote 16 for the cost of doing so. The guideline is DNV. We are 17 not building this to DNV Class, but rather to Hong Kong 18 Mardep standards." 19 THE CHAIRMAN: Before you move on, do we know what these 20 three excerpts are? There is described at the end of 21 the letter "Attachment: 1. Profile of" -- 22 MR SHIEH: "Yard No. 4625", which is Lamma IV. 23 THE CHAIRMAN: Yes. Wheelhouse deck arrangement of 24 Lamma IV. Construction of Lamma II. 25 Do we have those?</p>	<p style="text-align: right;">Page 115</p> <p>1 "We can then compare the savings in weight, labour 2 and materials to determine whether this is a viable 3 exercise. You may prefer breaking your proposal into 4 two, one that deals with initial study, and the other 5 the final design. This is acceptable to us." 6 We are waiting to see the attachments, but what 7 comment would you have on the paragraphs we have looked 8 at, starting from "We have attached herewith" up to the 9 end? Or would you prefer to actually see the 10 attachments first? 11 A. I'd have two comments first, if I may, just for 12 explanation. The materials Divinycell and Hexcel are 13 the foam materials. 14 Q. These are foam materials? 15 A. Yes. The fifth paragraph I thought was interesting. 16 Q. Which is the paragraph starting "One version"? 17 A. Yes. The last line comments on the weight of seats, 18 which I draw to your attention. Even at an early stage, 19 there was thought given to seating. 20 Q. Yes. So early thought has been given to weight of the 21 seats that are going to be mounted. 22 THE CHAIRMAN: And the weight of the passenger sitting on 23 the seat. 24 A. Which is an essential, so that we know the overall load 25 on the structure.</p>
<p style="text-align: right;">Page 114</p> <p>1 MR SHIEH: The only thing that we have -- perhaps this can 2 be directed at Mr Pao, because 1996 is something 3 different. 4 MR PAO: It might be around somewhere. 5 THE CHAIRMAN: Thank you very much. 6 MR SHIEH: The paragraph says: 7 "The guideline is DNV. We are not building this to 8 DNV class, but rather to Hong Kong Mardep standards. 9 They accept scantlings based on DNV requirements. 10 One version has a 21-knot top speed, fully loaded. 11 The other has a 30-knot top speed, again, fully loaded. 12 Please advise whether two sets of scantlings are 13 required. Weight allowance is 68 kg per person. Weight 14 of seat is 10 kg each, average per passenger. 15 We can use either male or female male mould, 16 depending on your recommendations. We have used one-off 17 female moulds for Yard No. 4555 [that's Lamma II]. We 18 moulded the lower cabin-sides and the upper deck in one 19 piece, and the upper cabin-sides and the house top in 20 another, and then joined the two together by taping. 21 If you require additional information would you 22 kindly let us know? 23 When picking materials ..." 24 Numerous brands are mentioned. I won't read the 25 very last --</p>	<p style="text-align: right;">Page 116</p> <p>1 MR SHIEH: Thank you. And the bit about the mould, probably 2 not material for present purposes? 3 A. No, I don't think it's relevant. It's an internal 4 manufacturing process. 5 Q. You've mentioned Divinycell and Hexcel being brands for 6 foam. You've drawn our attention to thought having been 7 given to the question of seats. 8 Somehow at the back of this bundle, page 96, there's 9 a High Modulus drawing. It may be a separate document 10 from this -- 11 THE CHAIRMAN: It seems to be out of date in sequence. 12 MR SHIEH: It's 1995, yes. 13 THE CHAIRMAN: It's drawn 29th, I think the 3rd. 14 MR SHIEH: March 1995. 15 THE CHAIRMAN: 1995, and it's approved by the Marine 16 Department on 17 May 1995. 17 MR SHIEH: Yes. 18 THE CHAIRMAN: It has a comment on it under the name of the 19 Marine Department: 20 "Construction material properties should be DNV 21 Class or equivalent and comply with the scantling 22 calculations." 23 Do we have the Marine Department version of this 24 document? 25 MR SHIEH: I think we should ask Mr Mok.</p>

<p style="text-align: right;">Page 117</p> <p>1 THE CHAIRMAN: Mr Mok? 2 MR MOK: We'll look for it, sir. 3 THE CHAIRMAN: Yes. 4 MR SHIEH: This in a way is out of order. This would not 5 have been the attachment to the Cheoy Lee Shipyards 6 document. 7 THE CHAIRMAN: Clearly not. The attachments are listed at 8 the end of the letter. 9 MR SHIEH: Yes. Which is not this one. This one is out of 10 turn in terms of sequence. We'll park that for the time 11 being. 12 THE CHAIRMAN: Just give me a moment, if you would. 13 Well, I don't see it in the few documents I've 14 looked at from the Marine Department. 15 MR MOK: Mr Chairman, there is "Framing Details (a)" which 16 I have found. It is in marine bundle 2, tab 7, 17 page 210-2. In the index, it says that "Framing 18 details (b), drawing 3 could not be located". That's in 19 the index, page 2. 20 THE CHAIRMAN: Could you zoom out, please. Thank you. 21 Thank you, Mr Mok. 22 MR SHIEH: The one at page 210-3 is drawing 2, but the index 23 actually says "drawing 3 could not be located", but 24 drawing 3 has now been produced by Cheoy Lee. 25 Dr Armstrong, could we then look at the next</p>	<p style="text-align: right;">Page 119</p> <p>1 There are numerous dimensions given. 2 "Additional house side stiffening is by glassing in 3 2x1.5 -- I think it's feet, right? -- "hard wood with 4 one layer of 600 g chopped strand mat." 5 Pausing here, any particular comment on these, the 6 dimensions and the measurements? 7 A. I'm not sure I fully understand the hard wood reference, 8 or how it was utilised. I'm just looking at the 9 drawings to see if I can understand that. But I cannot 10 see on the drawings any reference to hard wood in the 11 sides. So personally I don't quite understand how that 12 was done. 13 Q. If we could move on: 14 "Two types of fibreglass top hat stiffener are used. 15 These stiffeners are 8 feet in length and preformed with 16 one layer of 600 g CSM. Additional lamination, after 17 placement on deck laminate, will be added in situ. The 18 stiffeners are trapezoidal in shape. The dimensions for 19 the stiffeners are: 1) 3-inch top width x 3.5-inch 20 bottom width x 1.825-inch height and 2) 4-inch top width 21 x 5.5-inch bottom width x 5-inch height. 22 Lamination schedules ..." 23 And then various measurements are given, terminating 24 with that bracket, "(for bridge deck girder and 25 transverse beam)".</p>
<p style="text-align: right;">Page 118</p> <p>1 document, which is at pages 92 and 93. 28 November 2 1994. That is again from Cheoy Lee, Mr Martin Lo, to 3 High Modulus. 4 "Sorry for the delay on replying your fax." 5 So there had been a fax in the meantime from High 6 Modulus back to Cheoy Lee, but that doesn't appear to 7 have been included in this clip. I take it that it 8 can't be located? 9 MR PAO: That's correct. 10 MR SHIEH: Yes, it's been confirmed it can't be located. So 11 presumably High Modulus raised some enquiries, questions 12 1, 2 and 3, and Cheoy Lee responded. 13 "House side laminate is 3x600 g CSM and 2x800 g WR 14 with alternate layer." 15 I take it "WR" is woven rovings? 16 A. Correct, and "CSM" is chopped strand mat. 17 Q. Chopped strand mat? 18 A. And the 600 g and the 800 g refers to the weight of the 19 material being used per square foot. It actually gives 20 you some indication of the thickness of the material. 21 THE CHAIRMAN: Is that in grams? 22 A. It's in grams, yes. 23 MR SHIEH: "This is also the basic laminate for bridge deck 24 house end bulkhead and main deck house and bulkhead. 25 Bridge deck laminate is 4x600 ..."</p>	<p style="text-align: right;">Page 120</p> <p>1 Looking at all these measurements and terminology, 2 anything that is material for our purposes? 3 A. I think if you refer to the drawing shown on page 96, 4 the last page in the bundle, you can see examples of 5 these trapezoidal stiffeners. 6 Q. Which of these diagrams would best illustrate the point? 7 A. Possibly -- 8 Q. We have G, H, J and K. 9 A. Possibly none of them. I was only using them for 10 illustrative purposes. I would need to go through the 11 dimensions on the drawing to be sure. I don't see any 12 that are 75, a 3-inch top width, for example. They were 13 all larger. 14 THE CHAIRMAN: What is a mullion? 15 A. In this context ... 16 THE CHAIRMAN: We've got major and minor. 17 A. May I ask -- oh, I see. On the drawings. It's not 18 a terminology I am aware of, other than when applied to 19 a window. So maybe these are sections in way of the 20 tops of the windows. But I'm guessing. 21 THE CHAIRMAN: Yes. 22 For our purposes, since what we're actually 23 interested in is the deck of the upper cabin, that is to 24 say its floor, is that the part that we see depicted 25 laterally across what might look like a girder?</p>

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<p>1 A. Correct, yes.</p> <p>2 THE CHAIRMAN: So in this plan, perhaps you can interpret it</p> <p>3 for us. I think they're all -- well, there are slightly</p> <p>4 different dimensions. Take the one on the left, G:</p> <p>5 "Pad laminate: 4xEU860 E-Glass UDR."</p> <p>6 What's that?</p> <p>7 A. Well, UDRs are uni-directional rovings. Instead of</p> <p>8 having woven rovings running perpendicular to one</p> <p>9 another in a horizontal direction, to give this girder</p> <p>10 added strength, added moment of inertia, you can fit</p> <p>11 uni-direction rovings, glass running in just the fore</p> <p>12 and aft direction, in this case, which are the strongest</p> <p>13 orientation of glass fibres. They're only a local</p> <p>14 feature being part of the mullion. They're not really</p> <p>15 part of the deck structure per se.</p> <p>16 THE CHAIRMAN: Thank you.</p> <p>17 MR SHIEH: The online dictionary definition of a mullion,</p> <p>18 thanks to Mr Beresford, is:</p> <p>19 "A vertical member, as of stone or wood, dividing</p> <p>20 a window or other opening."</p> <p>21 There could be other variations.</p> <p>22 THE CHAIRMAN: Thank you.</p> <p>23 A. My colleague has just shown me a plan which has the page</p> <p>24 number 210-1, from High Modulus. I'm not sure --</p> <p>25 THE CHAIRMAN: That's the one Mr Mok drew our attention to.</p>	<p>1 A. On the upper plan? You can see on the upper plan the</p> <p>2 vertical posts --</p> <p>3 Q. Yes, sorry.</p> <p>4 A. -- which also support the transverse frames. Then</p> <p>5 sitting on top of, skeleton work of stiffeners is the</p> <p>6 deck itself, which is proposed to be -- I'll call it one</p> <p>7 layer, but it's more than one layer, of woven rovings</p> <p>8 with foam on it, and then woven roving on top.</p> <p>9 Q. Thank you. If we look at the top drawing, we see J, H,</p> <p>10 J, H, J. Would they correspond to the J and H that we</p> <p>11 can see at the Wilkinson & Grist bundle, page 96?</p> <p>12 A. I believe so, yes.</p> <p>13 THE CHAIRMAN: Of what material were the longitudinal and</p> <p>14 transverse girders that you've described made?</p> <p>15 A. I'm just reading the letter of 28 November, Mr Chairman.</p> <p>16 THE CHAIRMAN: Yes.</p> <p>17 A. This refers to chopped strand mat. But I don't believe</p> <p>18 that was the complete specification.</p> <p>19 MR SHIEH: Are you referring to the reference to "awning</p> <p>20 deck girder and transverse beam", and then "for bridge</p> <p>21 deck girder and transverse beam"?</p> <p>22 A. As I read these two plans, Mr Chairman, ignoring the</p> <p>23 word "mullion", it seems to me that these are the</p> <p>24 transverse and longitudinal beams. But I stand to be</p> <p>25 corrected. So for example, on frame 6 it seems to me</p>
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<p>1 MR MOK: The one before.</p> <p>2 THE CHAIRMAN: The one before.</p> <p>3 A. -- which does have the designations G and H and J and K,</p> <p>4 suggesting where these various mullions are, as I read</p> <p>5 it quickly.</p> <p>6 Perhaps, Mr Shieh, if I can just answer your</p> <p>7 question by looking at that particular drawing.</p> <p>8 MR SHIEH: You mean the one at page 210-1?</p> <p>9 A. Yes.</p> <p>10 Q. Yes.</p> <p>11 A. You can see in the centre sketch, the plan view on the</p> <p>12 upper deck underside, there are a number of vertical</p> <p>13 posts which are noted as "post", although they're only</p> <p>14 shown as a dot. There are then two longitudinal</p> <p>15 girders, as I would call them, running throughout the</p> <p>16 length of the deck, supported by the posts.</p> <p>17 Q. Yes.</p> <p>18 A. Then in association with those longitudinal girders,</p> <p>19 there are also transverse girders on each frame, and</p> <p>20 these transverse girders are also supported on the</p> <p>21 outboard by vertical -- I would call them posts, but</p> <p>22 they are actually stiffeners, on the side of the</p> <p>23 deckhouse. So we have like a --</p> <p>24 Q. But these posts are not designated on this upper deck,</p> <p>25 like the side plan?</p>	<p>1 that the deck beam running across is an H-type deck</p> <p>2 beam.</p> <p>3 Q. Yes.</p> <p>4 A. And they are essentially major and minor, alternating,</p> <p>5 depending on whereabouts they are, one deeper than the</p> <p>6 other one.</p> <p>7 Q. In the upper deck underside plan see A, C, A, C, A, C.</p> <p>8 But we don't have the drawings for what A and C look</p> <p>9 like.</p> <p>10 A. No. I believe, Mr Shieh, if you look at page 210-2 --</p> <p>11 Q. Ah, yes.</p> <p>12 A. -- that solves the problem, because they are listed as</p> <p>13 longitudinals and transverses.</p> <p>14 Q. Yes. These taken together with page 96 would be the</p> <p>15 full set, because Mardep doesn't actually have drawing 3</p> <p>16 and the gap is now plugged by the plan at page 96?</p> <p>17 A. Yes.</p> <p>18 Q. But, Dr Armstrong, returning to the letter at page 92,</p> <p>19 at the bottom, Cheoy Lee set out the various dimensions</p> <p>20 and measurements and materials. Are there any other</p> <p>21 matters you wish to draw our attention to? If not,</p> <p>22 we'll move over to page 93. Or do you want to pause for</p> <p>23 a while and reflect on the matter?</p> <p>24 A. No, I have no further comments on page 92.</p> <p>25 Q. The next page is about headroom. I don't suppose there</p>

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<p>1 will be anything of interest in relation to this 2 consideration of headroom or "clean look inside the 3 cabin, no protruding beams or girders" -- 4 THE CHAIRMAN: Are we to understand that headroom would be 5 the space between the lower side of the deck on the 6 upper cabin and where a false ceiling would be inserted? 7 A. No, Mr Chairman, I believe "headroom" refers to the 8 clear height between the deck you're standing on and 9 anything above you. So it's the clear height you can 10 walk around in without banging your head. Headroom of 11 1.9 metres. So, quite generous. 12 THE CHAIRMAN: So if one was approaching this from the main 13 deck, the upper deck would be your ceiling and you would 14 have 1.9 metres of what I call false ceiling? 15 A. No, Mr Chairman. From one deck to the other will be 16 2.4. 17 THE CHAIRMAN: Yes. 18 A. Below that deck above you would be a 500 mm gap in order 19 to contain air-conditioning and electrical conduits and 20 the like, and then there would be a false ceiling. The 21 distance from the false ceiling down to the deck would 22 be 1.9. 23 THE CHAIRMAN: Yes. 24 MR SHIEH: 1.9 plus 0.5 would be 2.4? 25 A. Correct.</p>	<p>1 Q. If there are stiffeners which prevent you from actually 2 putting a bolt in, so if there are stiffeners which 3 prevent you from putting a bolt in on one end, would the 4 stiffeners likewise prevent you from putting a screw on 5 the other? 6 A. No, I can't see anything would restrict you from putting 7 a screw in. But if you want to put a bolt in, if it's 8 through the deck, it's only 30 mm deep, approximately. 9 But if there's a stiffener there, it may be 150 deep, so 10 you'd need a very deep bolt indeed. So one would have 11 to think about, in that case, some sort of pad, a wooden 12 pad if you knew where the seats were to go, or 13 alternatively think about some local epoxy filling. 14 Q. Any other points you want to draw attention to in 15 paragraph 2? 16 A. No, sir. 17 Q. And then there is typical price for fibreglass 18 materials, resin, chopped strand mat, and woven rovings. 19 Would you be in a position to comment on pricing? 20 We know that it's way, way back in 1994. 21 A. I have no comment on that, except to say the price looks 22 like it was polyester. I think we probably know that 23 from other places. 24 Q. Over the page at page 91, 9 December, High Modulus to 25 Cheoy Lee:</p>
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<p>1 Q. The 0.5 would be the false ceiling, which contains all 2 sorts of things inside? 3 A. Yes, in round terms. Because the false ceiling has 4 a thickness, of 3 mm, I believe. 5 THE CHAIRMAN: What I'm examining is how one would 6 appropriately fasten seats to the upper deck when the 7 vessel is clean, as it were, and you can work at it from 8 both sides, from the top where you're perhaps putting 9 the bolts through, and on the bottom. 10 A. Yes, the false ceiling is put in very late in the stage 11 because one needs to install perhaps electrical cables 12 and air-conditioning ducts and the like. 13 THE CHAIRMAN: So from that point of view, there would be 14 nothing preventing through-bolting through the top layer 15 of the sandwich, if I can call it that, the 2- or 3-mm 16 fibreglass, through the foam, through the other 17 fibreglass in the second part of the sandwich, where it 18 would be visibly bolted with a nut and a washer? 19 A. The obvious difficulty, Mr Chairman, is where there are 20 stiffeners in the way of where you want to put the bolt. 21 THE CHAIRMAN: Yes. 22 A. That would be difficult to get around, with a bolt. 23 MR SHIEH: But if there are stiffeners, how do you actually 24 drive the screw in? Forgive my inability to -- 25 A. Drive the screws?</p>	<p>1 "We have performed an assessment of the bridge deck 2 panels and stiffeners to evaluate whether savings in 3 cost, weight and labour were possible. The results are 4 subject to approval by a senior engineer ... and should 5 be faxed to you ... 6 We are confident that significant weight and labour 7 savings will be possible ..." 8 So I think this is basically what you may call 9 a holding letter. Nothing in particular you wish to 10 comment on? 11 A. I'm happy with page 91. 12 Q. Yes. We'll move over to page 90. High Modulus to Cheoy 13 Lee, 21 December -- 14 THE CHAIRMAN: I don't think that particularly concerns us. 15 MR SHIEH: No. 16 Page 88, High Modulus getting back to Cheoy Lee, 17 23 December: 18 "Dear Martin, 19 I trust you received our preliminary analysis of the 20 use of foam sandwich construction as an alternative to 21 your current single skin specification for 22 superstructure for the 28-metre ferry. Although this 23 was not fully comprehensive, I believe it illustrates 24 the potential weight saving possible, which can be 25 evaluated in light of an increase in materials and</p>

<p style="text-align: right;">Page 129</p> <p>1 a decrease in labour costs. If you would like us to 2 pursue this matter further we would be happy to put 3 a proposal for a formal engagement to carry out 4 a complete design." 5 It refers to a preliminary analysis done by High 6 Modulus. Again, I'm unable to find it in this 7 chronologically arranged clip. I take it that it 8 couldn't be located. 9 "Unfortunately the vacation break is now upon us and 10 during the Christmas/New Year period we are moving 11 offices ..." 12 And then some information for contact being given. 13 So that's that. 14 If we can't find the preliminary analysis, I suppose 15 you can't comment on it, Dr Armstrong. 16 We move forward to page 87. 17 A. Please. 18 Q. Cheoy Lee to High Modulus. 19 "Thank you for your preliminary analysis." 20 THE CHAIRMAN: We see that the Christmas vacation has not 21 interrupted Cheoy Lee's work. 27 December. 22 MR SHIEH: Yes. 23 "Thank you for the preliminary analysis. We have 24 studied the analysis, and we have the following 25 comments:</p>	<p style="text-align: right;">Page 131</p> <p>1 indication on various materials for our further 2 consideration?" 3 Well, basically trying to bargain? 4 A. I believe so. 5 Q. Yes. Then over the next few pages, 86 all the way down 6 to 77, 10 January 1995. This refers to Cheoy Lee's fax 7 of 27 December, which should be the one we looked at at 8 page 87. 9 "Please accept my apologies ... closed over the 10 Christmas/New Year vacation ... shifted our offices." 11 Second paragraph: 12 "Andre is not back in the office until next week, 13 but I have reviewed his preliminary analysis in the 14 light of your comments. Rather than simply look at a 15 'per square metre' analysis I have extended the brief to 16 evaluate both the plating and stiffening for a given 17 area. (The next step would be to go even further and 18 consider the effect of weight and cost on the whole 19 structure, but this would be too large a task for 20 a 'preliminary' analysis). In this particular case 21 I have look at the bridge deck plating and stiffeners in 22 the enclosed area forward, considering an area 23 9.03 metres long by 5.3 metres wide (see attached 24 sketch). Note that I have neglected to consider in 25 detail the stairwell opening and surrounding stiffening,</p>
<p style="text-align: right;">Page 130</p> <p>1 1. Weight saving on 35 per cent is significant, 2 however the production cost for materials is almost 3 doubled. Reduced number of layers is noted but the 4 labour savings can be offset by work involved in foam 5 bonding." 6 What do you understand by that, Dr Armstrong? 7 A. That Cheoy Lee were looking for weight savings, but as 8 they say here, they were worried about the cost 9 increasing as well. They're commenting -- "Reduced 10 number of layers" means that there's less work involved. 11 But in saving on labour with a reduced number of 12 layers, there's more work involved in presumably the 13 chopped strand mat needed to bond the woven rovings to 14 the foam. 15 So they are I think possibly negotiating a bit more 16 work by saying, "Yes, there may be some savings but 17 there's also some additional costs. Can you do better, 18 please?" 19 Q. Yes. 20 "Labour cost is still relatively low here. With no 21 minor stiffeners, turnaround time indeed is faster by 22 about 4 to 5 days. However, saving on labour takes up 23 a small fraction of total costs. 24 We are concerned about the costs of all materials 25 involved. Would you please provide a rough price</p>	<p style="text-align: right;">Page 132</p> <p>1 preferring to treat the whole area as a uniform 2 specification for simplicity." 3 It refers to the "attached sketch". Could you make 4 out, Dr Armstrong, whether or not this is actually any 5 of the sketches that we see from page 82 onwards, down 6 to page 86? 7 A. Yes, Mr Shieh, I believe the drawing at page 83 shows 8 some stiffeners highlighted. They're a darker colour. 9 I believe that's approximately 9 metres long by 10 5.3 metres wide. That same area is reproduced in 11 drawings 84, 85 and 86. All of those sketches are six 12 frames long, which is approximately 9 metres long. 13 Q. So the dark lines are the stiffeners, at page 83? 14 A. That is how I understand it, yes. 15 Q. And the area is 9.03 times 5.3 metres? 16 A. Correct. 17 Q. Is that right? 18 A. Correct. 19 Q. Yes. That corresponds with the description in the text 20 of the second paragraph. 21 "This has been a worthwhile exercise as the total 22 weight saving achievable has been defined, and it is 23 significantly higher than had been previously estimated 24 by Andre. In addition a number of options have been 25 explored which allow you to select the right balance</p>

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<p>1 between the number of stiffeners and the core thickness. 2 The differences in weight and cost can be assessed along 3 with any savings in labour. 4 The DNV Rules have been used as a guide. 5 Interestingly the design pressure for an accommodation 6 area such as considered here, is greater than for an 7 exposed weather deck, especially forward. The design 8 pressure of around 6.0-6.5 kPa in this region, coupled 9 with an assumption of simply supported panel edges, 10 produces a plating which, in our opinion, is very stiff. 11 This high degree of 'rigidity' is desirable in a 12 passenger vessel such as this where the public expect 13 a 'solid' feeling underfoot. Given this, it is strange 14 that the DNV Rules do not specify a stiffness criteria 15 for framing, and therefore we have applied our own 16 in-house approach. In addition to meeting the strength 17 requirements of the DNV Rules we impose an L/150 18 criteria under the DNV design load, and a maximum beam 19 deflection of 2 mm irrespective of span under the weight 20 of a single 90 kg person mid-span. As both these checks 21 are made using the conservative approach of assuming 22 simply supported ends the result is a comparable degree 23 of stiffness in the support for the plating." 24 What do you have to say about this paragraph, 25 referring to the DNV Rules and also design pressure and</p>	<p>1 sure whether or not these rules were used in the 2 original design, but I must say I was impressed to see 3 how close the current specification is to the minimum 4 requirements in many areas, indicating some effort and 5 detailing had gone into the project. In summary the 6 following comments could be made ... 7 1) The shell laminate itself is possibly 'over 8 designed' as there is more than adequate stiffness and 9 strength given the close spacing of frames. However it 10 is likely that a thinner laminate would be impractical 11 in other respects, as one needs to consider more than 12 just the DNV criteria. 13 2) The minor longitudinal stiffeners are some 15 per 14 cent stronger than required by DNV, but significantly 15 less stiff than required by our in-house criteria (L/80 16 under design pressure and approximately 10 mm under 17 90 kg centre span load). However it is unlikely that 18 one person would load a single beam, but rather the load 19 would be spread over several adjacent beams. 20 Nevertheless we feel increased rigidity between the 21 transverse beams would be preferable. 22 3) The major longitudinal girders are around 15 per 23 cent below the DNV requirement, based on a span of 2.9 m 24 between posts. Again they are possibly less stiff than 25 is desirable with regard to the uniform pressure</p>
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<p>1 the like? 2 A. Thank you. There are two features here in this 3 paragraph. The first one illustrates the rather quirky 4 nature of the classification society rules sometimes in 5 that usually the greatest loads are those seen from the 6 sea. So what they're saying at the top of page 78 is 7 that the rules require you to use a design pressure on 8 the weather deck, which is the open area forward, 9 subject to sea loads of some value. But inside the 10 deckhouse, which is protected, the rules require you to 11 use an even higher value, which is somewhat unusual. 12 I'm not sure why that should be. 13 Nevertheless, they have used those values, the way 14 I read it, and then they have used their professional 15 judgment to state that even if they used the DNV Rules, 16 there would be some give in the panels. And if you're 17 walking along a deck and you feel the deck giving 18 beneath you, it is most disconcerting. So they have 19 increased the thickness, based on their experience, in 20 order to prevent the flooring, for want of a better 21 description, giving as you walk along. 22 I think that's all I have to say about that 23 paragraph. 24 Q. "In the first instance the 'as specified' construction 25 was analysed with respect to the DNV rules. I am not</p>	<p>1 loading, although under a 90 kg centre span load the 2 deflection of 1.5 mm is acceptable. 3 4) The transverse stiffeners are a mere 5 per cent 4 over the DNV strength requirements, and spot-on with 5 respect to HM's stiffness requirement." 6 That's High Modulus's stiffness requirement. 7 Looking at these four comments, what do you have to 8 say which is material for our purposes? 9 A. Essentially these four subparagraphs and the previous 10 paragraph appear to be telling me that the original 11 design they analysed and found it to be well-thought-out 12 and well-designed. 13 Q. Can you pause here. When you say "the original design", 14 do you mean the original design of Lamma II or the 15 original design of the deck? 16 A. As I read it, the original proposal of the single-skin 17 layer, because it says "As specified". 18 Q. Yes. 19 A. Sorry for my choice of words. 20 Q. Yes. So they were commenting on the merits of the 21 original single-skin proposal? 22 A. That is how I read it. They then made some detailed 23 comments in the subparagraphs quoting where they would 24 have made some slight adjustment for one reason or 25 another. It is interesting because they highlight that</p>

<p style="text-align: right;">Page 137</p> <p>1 the DNV criteria, the class society requirements are not 2 the be-all and end-all. There are some other things 3 that need considering, like the ability to walk on 4 a panel without it flexing under your feet. And they 5 have compared it also against their own in-house 6 formulations, based on their experience. 7 Q. Over the page at 79: 8 "The total weight and material cost for the area 9 considered (excluding any localised reinforcement or 10 bonding angles, has been assessed and is presented in 11 the attached table. The weight is based on a 33 per 12 cent fibre content for CSM, and a 45 per cent fibre 13 content for woven rovings, with an allowance of 5 per 14 cent for overlaps on the shell plating. Material 15 costing includes resin and fibre reinforcements, and the 16 overlap allowance, but excludes any wastage factors. 17 Prices are as advised ..." 18 And then quotes are given. 19 "The 'area of reinforcement' is included as a guide 20 to the labour content, and has been broken down into 21 shell and framing." 22 Any comment on this? 23 A. I'm not sure we have a breakdown of weight -- oh, yes, 24 maybe in table 81. Basically this section is talking 25 about a weight estimate, because what they're trying to</p>	<p style="text-align: right;">Page 139</p> <p>1 Q. -- the various options. 2 "The amount of framing was progressively reduced, 3 and the larger spans catered for with increased core 4 thickness." 5 Let's see if it's actually reflected numerically in 6 the options. The core would be of increasing thickness. 7 So we can see option A, the core being 15 mm thick, the 8 next ones are 30, 50 and 60, so they increase from 9 option A down to option D. That's the way you would 10 understand this? 11 A. Correct, yes. 12 Q. How about "the amount of framing was progressively 13 reduced", where do we see that? It's at the bottom, 14 right, "Framing", and then we see 105, 95, 85 and 55? 15 A. Well, if you compare, for example, page 83 with page 84, 16 simply put you can see there are less black lines so 17 there is less framing. Then if you compare page 84 with 18 page 85, there is yet again less black line. 19 Q. Page 85 has less black than page 84? 20 A. Correct. And then page 86 has even less again. So that 21 is what they mean with less framing. There's less 22 support for the sandwich structure above. 23 Q. Yes. "And the larger spans catered for with increased 24 core thickness", so the less framings you have, the 25 larger the area, the thicker the core you need; is that</p>
<p style="text-align: right;">Page 138</p> <p>1 do, of course, is to compare costs and weights and the 2 two are related. They've also added in some areas for 3 where there's doubling-up of materials, area of 4 reinforcement, as they call it. 5 Q. Because if we look at page 81, "As specified", we see 6 core is not applicable, because as specified, it doesn't 7 involve the core? 8 A. Correct. 9 Q. Whereas all the other options, A, B, C and D, are 10 different ways of constructing the wafer, or sandwich or 11 whatever you call it. 12 A. Correct. Then at the end they've commented that they've 13 not included any wastage factors, which Cheoy Lee would 14 probably know more about. 15 Q. Thank you. So the breakdown you take it to be the 16 breakdown at page 81. 17 "The alternatives considered are also detailed in 18 the attached sketches and table. The amount of framing 19 was progressively reduced ..." 20 I suppose that refers to the various options, A, B, 21 C and D? 22 A. (Witness nods). 23 Q. Because it refers to the alternatives considered. So it 24 would be -- 25 A. Yes.</p>	<p style="text-align: right;">Page 140</p> <p>1 a simplistic way of looking at it? 2 A. Simplistically, yes. You might recall you put up 3 a formula in my handwritten calculation which was 4 $BM/stress\ equals\ I/Y$. What they're trying to compare 5 here is the bending moment and the "I" value, "I" being 6 the moment of inertia of the section. If you go for 7 a longer span, the bending moment increases. If the 8 bending moment increases, you need to increase the I/Y 9 value. 10 So for a bigger bending moment, you need a bigger 11 "I". "I" is a moment of inertia and is a function of 12 the cube root of the depth of the material. So you need 13 to go thicker for a greater bending moment capability. 14 Q. Which would mean greater thickness? 15 A. Greater thickness. 16 Q. Because if I remember, it relates to -- "t" cubed, 17 right? 18 A. "t" cubed, yes. 19 Q. There's an element of "t" cubed inside? 20 A. "t" cubed, yes. 21 Q. Because "I" involves "t" cubed? 22 A. "I" involves "t" to the power 4, but it's the depth of 23 the section so it becomes "t" cubed. 24 Q. Yes. Reading from page 79, in the middle: 25 "In all options the skin laminates remained the</p>

<p style="text-align: right;">Page 141</p> <p>1 same, being the minimum considered acceptable from 2 an impact/durability consideration (in line with the DNV 3 requirements), and based on highly efficient 0/90 4 biaxial with a CSM backing for practical application. 5 The code number we use for this particular reinforcement 6 is EBM895/260 ... The Knytex/Hexcel code is CDM2408." 7 I won't try to read that. It's English but sounds 8 like Greek to me. 9 Is there any comment on this? 10 A. I've tried to make things simple by talking about 11 chopped strand mat and woven rovings at 90 degrees to 12 each other, but one can buy some very sophisticated 13 products these days where the glass is already laid out 14 in different orientations. So these are different 15 orientations of glass mat which may include -- for 16 example, 0/90 biaxial is material that's got a lot more 17 strength in one direction than the other, with a chopped 18 strand mat backing, all in the one piece of cloth. So 19 these are various types of cloth with various 20 capabilities in different directions. 21 Q. Then there is a paragraph dealing with price. 22 "The core thickness ranges from 15 mm through 60 mm, 23 depending upon the amount of framing." 24 Estimated prices were given. Then the prices. 25 Over the page, page 80:</p>	<p style="text-align: right;">Page 143</p> <p>1 whole superstructure this could mean a reduction of as 2 much as 5 tonnes." 3 So they are looking at reduction in weight, also 4 taking together cost considerations. So basically 5 they're going to get to an optimum option. 6 A. Yes. And on page 81, you can see there is a line 7 "Weight", and as "As specified" was 1,120, that is the 8 single-skin construction, and then there are four 9 options with various thicknesses of core. 10 Q. Yes. 11 A. The lowest one of those is option A with a weight of 12 570, which is a substantial reduction, of the order of 13 50 per cent. 14 Q. Yes. 15 A. They've also shown that the cost increases by 16 25 per cent for option A over "As specified", which 17 matches the words used. 18 Q. Cost increased by about 25 per cent, which is shown by 19 the "+25%" under "Option A"? 20 A. Correct. 21 Q. So basically they are talking about option A there? 22 A. Yes. 23 Q. "The thicker cored options do not, surprisingly, offer 24 any further reduction in weight and are associated with 25 material cost increases due to the core component.</p>
<p style="text-align: right;">Page 142</p> <p>1 "The stiffeners have been redesigned to meet the DNV 2 requirements, and to accommodate the different spans and 3 spacings presented with the revised arrangements. The 4 construction is similar to that employed presently, 5 namely a hollow former of a single layer of 600 g CSM, 6 with uni-directional capping. Instead of covering the 7 former as is the present practice, we recommend a simple 8 tape on each side of 150-200 mm wide strips of CSM. 9 This process be much easier and quicker than complete 10 encapsulation, and is possible if one incorporates 11 uni-directional into the capping." 12 Is that relevant? 13 A. I don't believe so, sir. It's talking about the method 14 by which they make the frames and stiffeners. 15 Q. Yes. We move on: 16 "As you can see from the table the lowest cost (in 17 materials), and the lightest option is the 15 mm cored 18 specification with a still significant amount of 19 framing. The total area of reinforcement in the framing 20 is one-third of that in the current specification, and 21 this, coupled with the reduced number of layers in the 22 shell, should offset the material cost increase of 23 around 25 per cent or US\$450 for the area being 24 considered. The benefit is a saving in weight in the 25 order of 50 per cent. Roughly extrapolated over the</p>	<p style="text-align: right;">Page 144</p> <p>1 These are offset by labour savings as the framing is 2 reduced, but such a trade-off may not be significant in 3 your environment where the cost of labour relative to 4 materials differs from our situation. Therefore the 5 'ideal' specification (cost versus weight) may be 6 different in your yard, to that one might select here in 7 NZ. Sometimes an assumption as to the labour costs 8 leads to a tendency to specify thicker core/fewer frames 9 in areas where it is not the 'optimum' solution. 10 I suspect the Mulder 40 m MY you are currently working 11 on is such an example of this as the deck is relatively 12 thickly cored with minimal framing. In other situations 13 such a specification is preferred if the added headroom 14 is considered a benefit, or if the profile can be 15 lowered and hence reduce the weight aloft and improve 16 the aesthetic appearance. At the end of the day we can 17 present the options and let you evaluate which best 18 suits your requirements." 19 So from the face of it, basically it's just looking 20 at the pros and cons but nothing terribly material for 21 our purposes, would you say? 22 A. I think not. And "MY", for reference, is a motor yacht. 23 A Mulder 40 m motor yacht is a particular design. 24 Q. Yes. But apart from that, is there anything material in 25 this paragraph that you need to draw our attention to?</p>

<p style="text-align: right;">Page 145</p> <p>1 A. No, I don't think so. They are basically saying that 2 Cheoy Lee has to make its own decisions based on the 3 information that has been given to them, and apply their 4 own labour knowledge, the labour cost knowledge. 5 Q. Thank you. Now, the rest we can go through reasonably 6 quickly because we have more or less gone through the 7 more technical stuff where we are now into quotation and 8 that sort of material. 9 Page 74, we see a quotation for supply of services 10 dated 12 January. In fact there should be a covering 11 document at page 73. From High Modulus, 12 January, to 12 Cheoy Lee: 13 "Dear Martin, 14 Further to my fax earlier this week please find 15 enclosed a formal quotation for our design services with 16 respect to the superstructure of the 28.5 m passenger 17 ferry. As I understand it, you are looking at two 18 vessels with different speed capacity, but I expect that 19 the one specification would be appropriate for both as 20 the design is based on a limiting acceleration rather 21 than related to the maximum speed. 22 We would anticipate that in addition to a brief 23 report detailing the calculations for the relevant 24 approval authority we would also produce two or three A1 25 size construction drawings ... This would detail the</p>	<p style="text-align: right;">Page 147</p> <p>1 is principally a function of the speed of the vessel and 2 the wave height it is operating in. So if you're 3 designing to a limiting operation with two vessels that 4 can go at very different speeds, it means one of them 5 can operate in certain wave height but the other one can 6 only operate in a different wave height. 7 Q. The "two vessels" here basically refers to Lamma II and 8 Lamma IV? 9 A. That is my estimate, yes. So if they're designed to the 10 same acceleration but have different speeds, it reads 11 a little awkwardly, but that is in fact the case. It's 12 just that one can go out in bigger seas than the other. 13 Q. Because I'm not sure about -- yes. You are looking at 14 two vessels of different speed capacity. One way of 15 looking at it is they are looking at Lamma II and 16 Lamma IV, but of course Lamma II has been built already. 17 Or are they saying they have two alternative designs in 18 mind? 19 A. Okay. I was not aware of when Lamma II was built. 20 Q. No, but what I mean is, Cheoy Lee is trying to obtain 21 services for High Modulus for building the deck or the 22 superstructure for Lamma IV. Lamma II doesn't involve 23 High Modulus. This series of correspondence is not to 24 enlist High Modulus's services for Lamma II. 25 A. Well, the second sentence of the first paragraph says:</p>
<p style="text-align: right;">Page 146</p> <p>1 laminates for the bridge deck, awning deck, 2 superstructure sides and ends, and GRP bulkheads, as 3 well as all stiffeners. While we would endeavour to 4 cover all structural details minor items such as moulded 5 furniture, window attachment etc would not be 6 considered. 7 If this is acceptable and we are engaged in the near 8 future I anticipate we could produce the drawings within 9 a three to four-week period ..." 10 Then over the page, we see the quotation. But the 11 quotation, the text itself doesn't actually tell you the 12 precise option they had gone for. It is more 13 a commercial document here, a quotation. 14 A. Yes. 15 Q. You don't get anything out of it? 16 A. No, correct. 17 Q. Page 72 -- 18 A. Mr Shieh, may I just comment on the letter at page 73 19 just by way of clarification? 20 Q. Yes, yes. 21 A. The end of the first paragraph, "both as the design is 22 based on a limiting acceleration", it may be not well 23 understood. One vessel goes faster than the other but 24 the way DNV designs structures is to design to 25 a vertical acceleration. The acceleration on a vessel</p>	<p style="text-align: right;">Page 148</p> <p>1 "As I understand it you are looking at two vessels 2 with different speed capacity ..." 3 I do not know what the two vessels were. 4 Q. Well, anyway, "28.5 m passenger ferry" would fit 5 Lamma IV very well. But apart from that gloss over what 6 is the meaning of "two vessels with different speed 7 capacity" -- 8 A. It does not matter at the end of the day. 9 Q. Yes. Anything else you wish to comment on this letter? 10 A. No, thank you. 11 Q. Over to page 72. Cheoy Lee to High Modulus. 12 "Thank you for revised analysis and quotation." 13 It's 25 January. It says "revised analysis and 14 quotation". It doesn't refer to the date. It may well 15 be the quotation and the analysis simply refers to the 16 document at page 73, being the quotation, and page 77, 17 being the analysis. 18 The second paragraph: 19 "We are more inclined towards option A." 20 Which really is the option which High Modulus was 21 gently pushing Cheoy Lee towards, if I may put it that 22 way. 23 A. Yes. 24 Q. "This option offers the best compromise" -- or, as 25 I said, optimum solution -- "and we would like to pursue</p>

<p style="text-align: right;">Page 149</p> <p>1 this venue further. However, before we enter into 2 an agreement, would you please clarify the followings: 3 1. NZ\$3,000 is the ceiling cost for the project. 4 2. The drawings are to be in A1 size 5 transparencies. 6 3. Construction is designed according to DNV Rules. 7 4. Once entered into agreement, is downpayment ..." 8 Nothing really to comment on? 9 A. No, sir. 10 Q. Except that they go for option 1. 11 Over the page, 71: 12 "Dear Andre, 13 Thank you for your reply. We wish to proceed and 14 please treat this fax ..." 15 So something must have come over from Andre in New 16 Zealand, but we don't have that. 17 "... please treat this fax as formal acceptance. We 18 shall forward updated profile ..." 19 Nothing of any moment in this document, 20 Dr Armstrong? 21 A. No, sir. 22 Q. And then conditions of sale, quotation and all that. 23 It's really a commercial document, page 67. 24 But we can be reasonably clear now that basically 25 the upshot is they have gone for option A; correct,</p>	<p style="text-align: right;">Page 151</p> <p>1 Q. Right. Yes. 2 Then over the page, 65, "Dear Martin". This is from 3 High Modulus. 4 "Thank you for your fax with regard to the 5 forwarding of the revised drawings. We shall await the 6 couriered hard copy and should be in a position to start 7 immediately once they arrive ... 8 I note from our fax records that a quote dated 9 9 February 1995 ... was sent and confirmed ... to the 10 above number." 11 Nothing of any moment, this fax? 12 A. No, sir. 13 Q. No. Page 64: 14 "Dear Andre, 15 Thank you for your prompt reply. The drawings 16 should have arrived at your office. 17 We purchased one shipment of ... for our 43 m 18 project. This material was never used ... We would 19 consider using this material for this 28 m ferry 20 project ... Please advise." 21 Nothing of particular moment here? 22 A. No, sir. It's a good standard of glass, sir. 23 Q. Over the page, 63: 24 "We will shortly be at the stage where we will be 25 beginning drawings of the ferry superstructure. I note</p>
<p style="text-align: right;">Page 150</p> <p>1 Dr Armstrong? 2 A. Correct. 3 Q. Option A as in page 81? 4 A. And in the letter between pages 67 and 71, I see no 5 reference to seating or anything relevant to seats at 6 all. 7 Q. Yes. When you say that, you mean the quotation doesn't 8 relate to anything concerning design or mounting or the 9 layout or the mechanism whereby seats are mounted, that 10 sort of thing? 11 A. I can see no consideration was given to seating at this 12 stage, which I would expect because this is an initial 13 construction stage and seating is thought of usually as 14 an outfit item which comes later. 15 Q. Page 66: 16 "Dear Andre/Richard, 17 Enclosed please find the revised drawings for above 18 vessel. Please proceed with option A at your earliest. 19 Meanwhile we await your material quotation." 20 Then there is an enclosure which we don't have. 21 "Please consider using ..." 22 That's probably not relevant to us. 23 A. No. It's a type of glass. 24 Q. Sorry? 25 A. It is a type of glass.</p>	<p style="text-align: right;">Page 152</p> <p>1 that the drawings that you have sent are drawn using 2 some form of computer drawing package. It would save us 3 quite some time if the necessary outline drawings were 4 forwarded to us by either couriered floppy disc or via 5 modem." 6 I don't think they had started using the language of 7 "email" at that time. 8 "We have a Compuserve address which we can forward 9 if necessary or you can directly modem us using our 10 normal telephone number ..." 11 Then there is a paragraph talking about the glass. 12 But again, nothing of particular moment? 13 A. No, nothing of particular moment. They just comment 14 that it may be heavier. 15 Q. It may be heavier? 16 A. The proposal to use EWR1200 is probably heavier than 17 what they were proposing, although they say -- not 18 wishing to jump the gun, but in the next, page 62, they 19 comment that it has a lightweight chopped strand mat 20 incorporated, so maybe it wasn't heavier. 21 Q. Okay. So, page 62, apart from that, nothing of 22 particular moment. 23 Then page 61 is the covering letter. 24 Having been through this, we know they have gone for 25 option 1. But looking at option 1, would it correspond</p>

<p style="text-align: right;">Page 153</p> <p>1 to or coincide with what you have actually observed on 2 deck? 3 A. Yes, it would be very close to it, without actually 4 going and taking close measurements. 5 Q. Being the diagram that we see in the expert evidence 6 bundle -- 7 A. Interestingly enough, no, not according to the final 8 drawings I received, which were 25 mm core. 9 Q. I was about to show you expert bundle page 467, which 10 depicts the sandwich, and ask you to compare option 1, 11 option A. 12 THE CHAIRMAN: Where is the text reference that marries up 13 with page 467 from the report, which gives the 14 dimension? 15 MR SHIEH: You mean the text of the report? 16 THE CHAIRMAN: Yes. 17 MR SHIEH: Let me just try to locate it. It's where he 18 talks about the seats. It's page 418. 19 THE CHAIRMAN: Yes, that's it. Paragraph 45. 20 MR SHIEH: Yes. No, paragraph 44. 21 THE CHAIRMAN: Paragraph 44. Yes. 22 MR SHIEH: Paragraph 44 refers to item 11, which is at 23 page 467. 24 If we were to compare that with option A, the core, 25 15 mm, but here I think it is 20-odd, is it --</p>	<p style="text-align: right;">Page 155</p> <p>1 25 thick. Below that, there is another layer of 2 EWRM1200 woven roving and cropped strand mat, 2.1 thick. 3 So overall, 29.2 thick. 4 THE CHAIRMAN: Yes. 5 MR SHIEH: So it seems that for cabin top, they did go for 6 option A, but then for 2c, the upper deck, the thickness 7 of the core was increased because 2a cabin top, it 8 matches with option A: 15 mm, 60 kg? 9 A. It makes considerable sense, because a cabin top has 10 a far smaller load than the upper deck would. There are 11 no passengers on the cabin top. 12 THE CHAIRMAN: Cabin top being the ceiling of the upper 13 deck? 14 A. That's my interpretation of it, yes, sir. 15 THE CHAIRMAN: Yes. 16 MR SHIEH: So it could afford to be thinner? 17 A. So it would be thinner. There are no passengers up 18 there. 19 THE CHAIRMAN: Have you measured the foam dimensions in the 20 upper deck, in the floor of the upper deck? It's vinyl, 21 fibreglass, foam, fibreglass. 22 A. Yes. 23 THE CHAIRMAN: Have you measured the foam? 24 A. I need to go back to my notes to be certain, 25 Mr Chairman. I think not.</p>
<p style="text-align: right;">Page 154</p> <p>1 THE CHAIRMAN: That's the figure I was looking for. What is 2 Dr Armstrong's measurement of the foam? 3 MR SHIEH: Yes. 4 A. Perhaps I could refer you to a drawing in marine 5 bundle 2, page 210-1. 6 Q. Yes. 7 A. On the left-hand side, there is a table. 8 THE CHAIRMAN: Yes. 9 A. It says that the upper deck had a thickness of 25 mm. 10 It's the fourth one down. "2c. 25 mm contoured 11 60 kg/cubic metre foam", 25 mm thick. 12 THE CHAIRMAN: And those figures marry up with option A, do 13 they not? 15 mm, 60 kg? 14 A. I have difficulty with the 15 marrying up with 25, sir. 15 THE CHAIRMAN: I beg your pardon. Yes, thank you. 16 The 60 kg matches, but not the 25? 17 MR SHIEH: Yes. 18 A. Yes. It's somewhere between option A and option B. If 19 you could perhaps go back to the table at page 210-1, 20 the way this should be interpreted is that there is 21 an outside layer, number 1, of the EWRM1200 woven 22 roving, which is 2.1 mm thick; that's like the top 23 layer. Then there is item 2, and there are three 24 item 2s here because it's referring to three locations, 25 but we only need consider 2c, which is the upper deck:</p>	<p style="text-align: right;">Page 156</p> <p>1 THE CHAIRMAN: Because that's what I've been looking for in 2 your reports. 3 MR MOK: It's paragraph 43, page 417. 4 THE CHAIRMAN: Thank you. Yes, that's the one. Thank you. 5 Do you have that? 6 "The upper deck was manufactured as a glass fibre 7 composite structure, which was made up of three 8 components ... 9 2.1 mm thickness of woven rovings and chopped strand 10 mat. 11 25 mm thickness of foam. 12 2.1 mm thickness of woven rovings ..." 13 MR SHIEH: Mr Chairman, it was footnoted by reference to 14 "Laminate structural design of deckhouse and submission 15 letter from Cheoy Lee to Mardep". So that may be 16 a reference to the drawing rather than as-measured 17 dimensions. 18 A. It is. 19 THE CHAIRMAN: So you need to check your notes to see if 20 you've actually measured it, or what the answer is? 21 A. Yes, I would have to do that. 22 THE CHAIRMAN: Yes. 23 MR SHIEH: But in a way it won't be -- 24 THE CHAIRMAN: Just pausing there. This 25 mm that you 25 refer to here would come from page 210-1, or something</p>

<p style="text-align: right;">Page 157</p> <p>1 like that?</p> <p>2 A. Page 210-1.</p> <p>3 THE CHAIRMAN: Yes.</p> <p>4 MR SHIEH: Because the footnote says "Laminate structural 5 design of deckhouse and submission letter from Cheoy Lee 6 to Mardep", which would match the description of 7 page 210.</p> <p>8 If I can just check the index to see whether or 9 not -- if I could have a moment. It's footnote 47, 10 which is indeed page 210-1, which is that very page.</p> <p>11 THE CHAIRMAN: Yes. Thank you.</p> <p>12 MR SHIEH: So we are at the stage where the text of your 13 report referred to a dimension which was actually taken 14 from the drawing, but we would like you to check your 15 notes to see whether or not the as-measured thickness 16 coincided.</p> <p>17 A. Yes, sir.</p> <p>18 Q. Thank you. The paper trail did not reflect any express 19 stipulation for the spread of the various decks in that 20 manner, but I suppose you wouldn't say that's unusual 21 because they went for option A as a matter of principle. 22 But, as you say, depending on whether you're talking 23 about, colloquially, the roof or the floor, there may be 24 variations in the thickness of the core?</p> <p>25 A. I think that's the case, yes. And maybe also what</p>	<p style="text-align: right;">Page 159</p> <p>1 A. It's going to be difficult, because my notebook, 2 unfortunately, is in Australia.</p> <p>3 THE CHAIRMAN: Well, we're on the same time zone as Western 4 Australia, are we not?</p> <p>5 A. We are.</p> <p>6 THE CHAIRMAN: Are there not people who can assist you by 7 locating it in Australia?</p> <p>8 A. I will attempt to do so.</p> <p>9 THE CHAIRMAN: Yes. And if possible, scan it so that it 10 could be sent up here as is, as it were.</p> <p>11 A. Yes. Scanning it is easy if we can find it, yes.</p> <p>12 THE CHAIRMAN: Very well.</p> <p>13 MR SHIEH: Or perhaps last resort, immediate measurement 14 taken on Lamma IV?</p> <p>15 THE CHAIRMAN: Yes. Of course, we have the vessel available 16 so it can be measured again if necessary.</p> <p>17 A. There is in fact a photograph in the file with a tape 18 measure hanging through the hole, so somebody has 19 measured it. I can identify that photograph somewhere.</p> <p>20 THE CHAIRMAN: Let's leave it there, and we'll hopefully 21 address this matter successfully tomorrow, together with 22 the issue of the plating, the aluminium plating, the 23 technical aspect.</p> <p>24 MR SHIEH: Subject to identifying the missing 1996 25 equivalent, which the DoJ is looking at.</p>
<p style="text-align: right;">Page 158</p> <p>1 material was available to them at the time.</p> <p>2 Q. "What material was available to them at the time"? You 3 mean maybe thicker material was available, then they 4 went for the thicker one?</p> <p>5 A. Perhaps.</p> <p>6 Q. Anyway, the end result is that a thicker material as was 7 stipulated by option A ended up being at least shown on 8 the drawing, subject to your checking the actual 9 thickness?</p> <p>10 A. The table is for the bridge deck, and I'm not exactly 11 sure what is meant by the bridge deck in their 12 terminology.</p> <p>13 THE CHAIRMAN: Yes. I noticed the terminology and I took it 14 to mean the deck on which the bridge is located.</p> <p>15 A. Yes, which would be the upper deck, according to the GA. 16 And that is what I was assuming, sir.</p> <p>17 THE CHAIRMAN: Yes.</p> <p>18 A. It's curious they talk about the bridge deck, but their 19 drawing just talks about main deck, upper deck and cabin 20 top. I think we can safely assume it is the upper deck. 21 Particularly because the drawings show the upper deck.</p> <p>22 MR SHIEH: Yes.</p> <p>23 So with that note, seeing that it's 4.30, could 24 I ask Dr Armstrong perhaps to come back on that point 25 about the measurement.</p>	<p style="text-align: right;">Page 160</p> <p>1 MR MOK: I understand an email has gone to Lo & Lo by now.</p> <p>2 THE CHAIRMAN: Right. We're all in the same room, but we 3 still do things by email. Very well.</p> <p>4 In that case, we'll adjourn until tomorrow at 5 10 o'clock, Dr Armstrong.</p> <p>6 A. Thank you.</p> <p>7 THE CHAIRMAN: Thank you.</p> <p>8 (4.32 pm)</p> <p>9 (The hearing adjourned until 10 am on the following day)</p> <p>10</p> <p>11</p> <p>12</p> <p>13</p> <p>14</p> <p>15</p> <p>16</p> <p>17</p> <p>18</p> <p>19</p> <p>20</p> <p>21</p> <p>22</p> <p>23</p> <p>24</p> <p>25</p>

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2	DR NEVILLE ANTHONY ARMSTRONG (on former oath)1
3	Examination by MR SHIEH (continued)1
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